

Specification Sheet- Hand Tools

1. General Information														
Customer	ADEO				Supplier: VICTOR FORGINGS									
Item Description	22-Dexter, Combination spanner 11													
Labels and Other Packaging Accessories	TIE ON CARD													
2. Product Specification								Warning Labels/claims/Logo						
Material Composition	C=0.28-0.35%, Mn = 0.40-0.60%, Si=0.25-0.40%, S= 0.03% Max., P=0.03% Max., Cr = 0.40-0.70%, V= 0.10-0.12%													
Type	Alloy steel 31CrV3.													
Type of finish	Nickel chrome plating Head Polish													
Client Marking style	Embossed Stamp													
Product style	DIN 3113A Combination Spanner													
HRC	42 HRC (Minimum)													
			Item#	Size (mm)	Wt. (Kg) Tol. +/- 5%	Thickness (mm)		Outer Width (mm)		Length (mm)	Torque (N-M)			
					a1 Max.	a2 max.	b1 Max.	b2 max.	L min	Open	Ring			
			83133 8	11	.060	10	5.5	18.5	30	135	32.3	72.7		

3. Digital of the Product



J&J India Sourcing LLP

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Front View	Back View	Arrangement
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4. Onsite Test Requirements

Hardness <input checked="" type="checkbox"/>	Torque <input checked="" type="checkbox"/>	Go – NoGo Gauge <input checked="" type="checkbox"/>
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5. Item details & Logistic data

Buyer ref#	Vendor ref#	Size (mm)	J&J Seal #	Unit Pack			Inner Pack				Master Pack			
				Barcode	Dimensions In cms Tol.+/-3%	Wt. (Kg) Tol.+/-5%	Barcode	Dimensions In cms Tol.+/-3%	Wt. (Kg) Tol.+/-5%	Qty	Barcode	Dimensions In cms Tol.+/-3%	Wt. (Kg) Tol.+/-5%	Qty
22-DEXTER	COMB.11DEXTER	11		3276007119305	15.6X5X1.3	.062		16X5X3	.196	3		32X34X32	21.00 KG	300

6. Quality Plan

Approvals / Inspections Required	Initial POs	Repeat POs	Approvals / Inspections Required	Initial POs	Repeat POs
1. Approval of labels, tags and shipping mark	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	5.Midline inspection	<input checked="" type="checkbox"/>	<input type="checkbox"/>
2.Approval of production sample	<input checked="" type="checkbox"/>	<input type="checkbox"/>	6.Pre-shipment inspection	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
3.Product testing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	7.Container loading inspection	<input type="checkbox"/>	<input type="checkbox"/>
4.Inline inspection	<input checked="" type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>

7. Sampling Plan for Pre-shipment Inspection

Inspection Level for Inspections	G1	Sampling Plan	Normal	AQL	Critical	Major	Minor
Inspection Level for Testing	S1				0	2.5	4.0

8. Labeling / Packaging Instructions

Step 1	Step 2	Step 3
Step 4	Step 5	Step 6

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Step 7	Step 8	Step 9

9. Quality Check Points

- Visual Check
- GO/NO GO Gauge Check
- Hardness Test
- Torque Test
- Marking/label/barcode check.
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		Date of Issue	
Merchant	QA Inspector	Rev #	00