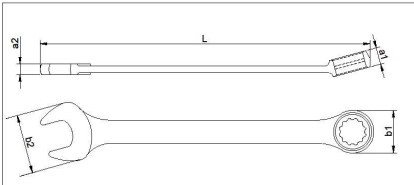


Specification Sheet- Hand Tools

| 1. General Information | | | | | | | | | | | | | |
|--|---|--|------------|---------------------------|-------------------------|----------------|---------|----------------------------|---------|-------------|--------------|------|--|
| Customer | ADEO | | | Supplier: VICTOR FORGINGS | | | | | | | | | |
| Item Description | 42-Dexter, Combination spanner set 12pcs | | | | | | | | | | | | |
| Labels and Other Packaging Accessories | TIE ON CARD | | | | | | | | | | | | |
| 2. Product Specification | | | | | | | | Warning Labels/claims/Logo | | | | | |
| Material Composition | C=0.28-0.35%, Mn = 0.40-0.60%, Si=0.25-0.40%, S= 0.03% Max., P=0.03% Max., Cr = 0.40-0.70%, V= 0.10-0.12% | | | | | | | | | | | | |
| Type | Alloy steel 31CrV3. | | | | | | | | | | | | |
| Type of finish | Nickel chrome plating Head Polish | | | | | | | | | | | | |
| Client Marking style | Embossed Stamp | | | | | | | | | | | | |
| Product style | DIN 3113A Combination Spanner | | | | | | | | | | | | |
| HRC | 42 HRC (Minimum) | | | | | | | | | | | | |
|  | | | Item# | Size (mm) | Wt. (Kg) Tol. +/- 5% | Thickness (mm) | | Outer Width (mm) | | Length (mm) | Torque (N-M) | | |
| | | | | | | a1 Max. | a2 max. | b1 Max. | b2 max. | L min | Open | Ring | |
| | | | 83136 4 | 7-24 | 1.270 | | | | | | | | |
| | | | | | | | | | | | | | |
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| 3. Digital of the Product | | | | | | | | | | | | | |



J&J India Sourcing LLP

Specification Sheet- Hand Tools

| | | |
|------------|-----------|-------------|
| Front View | Back View | Arrangement |
|------------|-----------|-------------|

4. Onsite Test Requirements

| | | |
|--|--|---|
| Hardness <input checked="" type="checkbox"/> | Torque <input checked="" type="checkbox"/> | Go – NoGo Gauge <input checked="" type="checkbox"/> |
|--|--|---|

5. Item details & Logistic data

| Buyer ref# | Vendor ref# | Size (mm) | J&J Seal # | Unit Pack | | | Inner Pack | | | | Master Pack | | | |
|------------|-----------------|-----------|------------|---------------|-----------------------------|--------------------|------------|-----------------------------|--------------------|-----|-------------|-----------------------------|--------------------|-----|
| | | | | Barcode | Dimensions In cms Tol.+/-3% | Wt. (Kg) Tol.+/-5% | Barcode | Dimensions In cms Tol.+/-3% | Wt. (Kg) Tol.+/-5% | Qty | Barcode | Dimensions In cms Tol.+/-3% | Wt. (Kg) Tol.+/-5% | Qty |
| 42-DEXTER | COMB. 12PCSS ET | 7-24 | | 3276007121490 | 28X28X5 | 1.275 | | 30X24X16 | 3.900 | 3 | | 50X31X34 | 16.600 KG | 12 |

6. Quality Plan

| Approvals / Inspections Required | Initial POs | Repeat POs | Approvals / Inspections Required | Initial POs | Repeat POs |
|---|-------------------------------------|-------------------------------------|----------------------------------|-------------------------------------|-------------------------------------|
| 1. Approval of labels, tags and shipping mark | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | 5. Midline inspection | <input checked="" type="checkbox"/> | <input type="checkbox"/> |
| 2. Approval of production sample | <input checked="" type="checkbox"/> | <input type="checkbox"/> | 6. Pre-shipment inspection | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |
| 3. Product testing | <input checked="" type="checkbox"/> | <input type="checkbox"/> | 7. Container loading inspection | <input type="checkbox"/> | <input type="checkbox"/> |
| 4. Inline inspection | <input checked="" type="checkbox"/> | <input type="checkbox"/> | | <input type="checkbox"/> | <input type="checkbox"/> |

7. Sampling Plan for Pre-shipment Inspection

| | | | | | | | |
|----------------------------------|----|---------------|--------|-----|----------|-------|-------|
| Inspection Level for Inspections | G1 | Sampling Plan | Normal | AQL | Critical | Major | Minor |
| Inspection Level for Testing | S1 | | | | 0 | 2.5 | 4.0 |

8. Labeling / Packaging Instructions

| Step 1 | Step 2 | Step 3 |
|--------|--------|--------|
| | | |
| | | |
| Step 4 | Step 5 | Step 6 |

Specification Sheet- Hand Tools

| | | |
|---------------|---------------|---------------|
| | | |
| | | |
| Step 7 | Step 8 | Step 9 |
| | | |
| | | |

9. Quality Check Points

- Visual Check
- GO/NO GO Gauge Check
- Hardness Test
- Torque Test
- Marking/label/barcode check.
-
-
-

| | | | |
|----------|--------------|---------------|----|
| | | Date of Issue | |
| Merchant | QA Inspector | Rev # | 00 |