

STANDARD

PRODUCT INSPECTION ZONE



PRODUCT COMPLIANCE CRITERIA – RELEASE FOR SHIPMENT

DESCRIPTION			TOLERANCES – A ZONE	TOLERANCES – B ZONE, REMIX 2	TOLERANCES – B ZONE, REMIX 1 EASY	METHOD OF MEASURE
SURFACE IMPERFECTION	MECHANICAL DAMAGE	- Scratches, crazing - chips - cracks	Unacceptable	Acceptable	Acceptable	Visual, from 100 cm
	SURFACE DEFORMATION no larger than 5 mm	oval pulling no larger than 5 mm	No more than 3 on the 10x10cm²	Acceptable	Acceptable	Visual, from 100 cm, measuring equipment
	GELCOAT SURFACE	cracks in paint	Unacceptable	N/A no paint on side B	N/A no paint on side B	Visual, from 100 cm
		air bubbles	Unacceptable	Acceptable	Acceptable	Visual, from 100 cm
		- incorrect painting: - lack of full coverage with gelcoat - inside material shine through gel coat	Unacceptable	N/A no paint on side B	N/A no paint on side B	Visual, from 100 cm
		- stains - discolorations	Unacceptable	Acceptable	Acceptable	Visual, from 100 cm
SHAPE	DEFLECTION OF PRODUCT	bending, twist	<1200 +/- 2 mm >1200 +/- 3 mm			Measuring equipment
INCOMPATIBILITY with specification (shower trays)	TYPE OF PRODUCT (NOT COMPATIBLE WITH THE LABELING)		Unacceptable			Visual
	PRODUCT COLOUR		Unacceptable			Visual
	INCORRECT HOLES, LACK OF HOLES		Unacceptable			Visual
	DIMENSIONS	Length	0/+5 mm			Measuring equipment
		Height	+2/-1 mm			
		Width	0/+5 mm			
		Thickness	+2/-1 mm			
Holes location		+/- 2 mm				
Holes diameter	+/- 1 mm					

PACKAGING COMPLIANCE CRITERIA - RELEASE FOR SHIPMENT

PACKAGING MECHANICAL DAMAGES	RAPTURED PACKAGING	- damaged edges - dents - tear	Unacceptable	Visual
PACKAGING INCOMPATIBILITY	MISSING LABELING on the box	2 x Sensea labels placed on the box 1 x manufacturer box label placed on the box	Unacceptable	Visual
	ILLEGIBLE LABELING		Unacceptable	Visual
	LABALING IMPROPERLY PUT, MOVED AGAINST FROM STANDARD POSITION, BUT NOT MISSING		Acceptable IF legible	Visual
	WRONG SIZE OF THE BOX		Unacceptable	Visual
	ELEMENTS MISSING (inside the box)	accessory – steel grid (Remix)	Unacceptable. *Grid to be packed in contact with the bottom side of the shower tray. Never with top side.	Visual
		instruction for user	Unacceptable	Visual
		- fleece/paper (Remix) - foil (Easy)	Unacceptable	Visual
		cardboard fillers	Unacceptable	Visual

PACKAGING VISUALISATION

EASY



Each box contains:
Shower tray (bottom site down)
3 cardboard fillers
Instruction



Each box is assembled
with 4 PET bands

REMIX 1



Each box contains:
Shower tray (bottom site up)
covered with an interfacing and paper.
3 cardboard fillers
Instruction



Each box is assembled
with 4 PET bands

REMIX 2



Each box contains:
Shower tray (bottom site up) covered
with an intersection and paper
3 cardboard fillers
Instruction



Each box is assembled
with 4 PET bands

LABELING

Marmite product labeling					
Easy, Remix 1	Remix 2				
					
product labeling					
<table><tr><td> LABEL NO.  1802852044 ARTICLE NO.  607343163036 MODEL REMIX 1 </td><td> DIMENSION 160x500 SHAPE RECT MOULD NO. FZ343167001 DATE: 1841 Air bubbles on the bottom side are no reason for claim. </td><td> CUSTOMER NO. 81989231 COLOUR BLACK/NOIR </td><td> MAX WATER TEMP 75°C CE ADEO SERVICES 135 Rue Saint-Carnot - CS80001 59700 FEMECHEM - FRANCE 18 Identification type code YEMIX FOR EN 14527:2006 + A1:2018 CL1 - CL2 CA - DA DoP N°: NZ7648 - 0003 - ADEO - 18 Showertory for personal hygiene and domestic purposes </td></tr></table>		LABEL NO.  1802852044 ARTICLE NO.  607343163036 MODEL REMIX 1	DIMENSION 160x500 SHAPE RECT MOULD NO. FZ343167001 DATE: 1841 Air bubbles on the bottom side are no reason for claim.	CUSTOMER NO. 81989231 COLOUR BLACK/NOIR	MAX WATER TEMP 75°C CE ADEO SERVICES 135 Rue Saint-Carnot - CS80001 59700 FEMECHEM - FRANCE 18 Identification type code YEMIX FOR EN 14527:2006 + A1:2018 CL1 - CL2 CA - DA DoP N°: NZ7648 - 0003 - ADEO - 18 Showertory for personal hygiene and domestic purposes
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Sensea box labeling					
					

Marmite box labeling



LAREL NO.	
1801971954	
ARTICLE NO.	
607343163033	
607343163033	
MODEL	
REMIX 1	
DIMENSION	
1600x900	
COLOUR	
TOP – SOLID WHITE	
DISPOSAL	
RECT	
DATE	
181005	
CUST. ARTICLE NO.	
81989217	
EAN CODE	
3276000464235	

additional box labeling - Brazil (example)

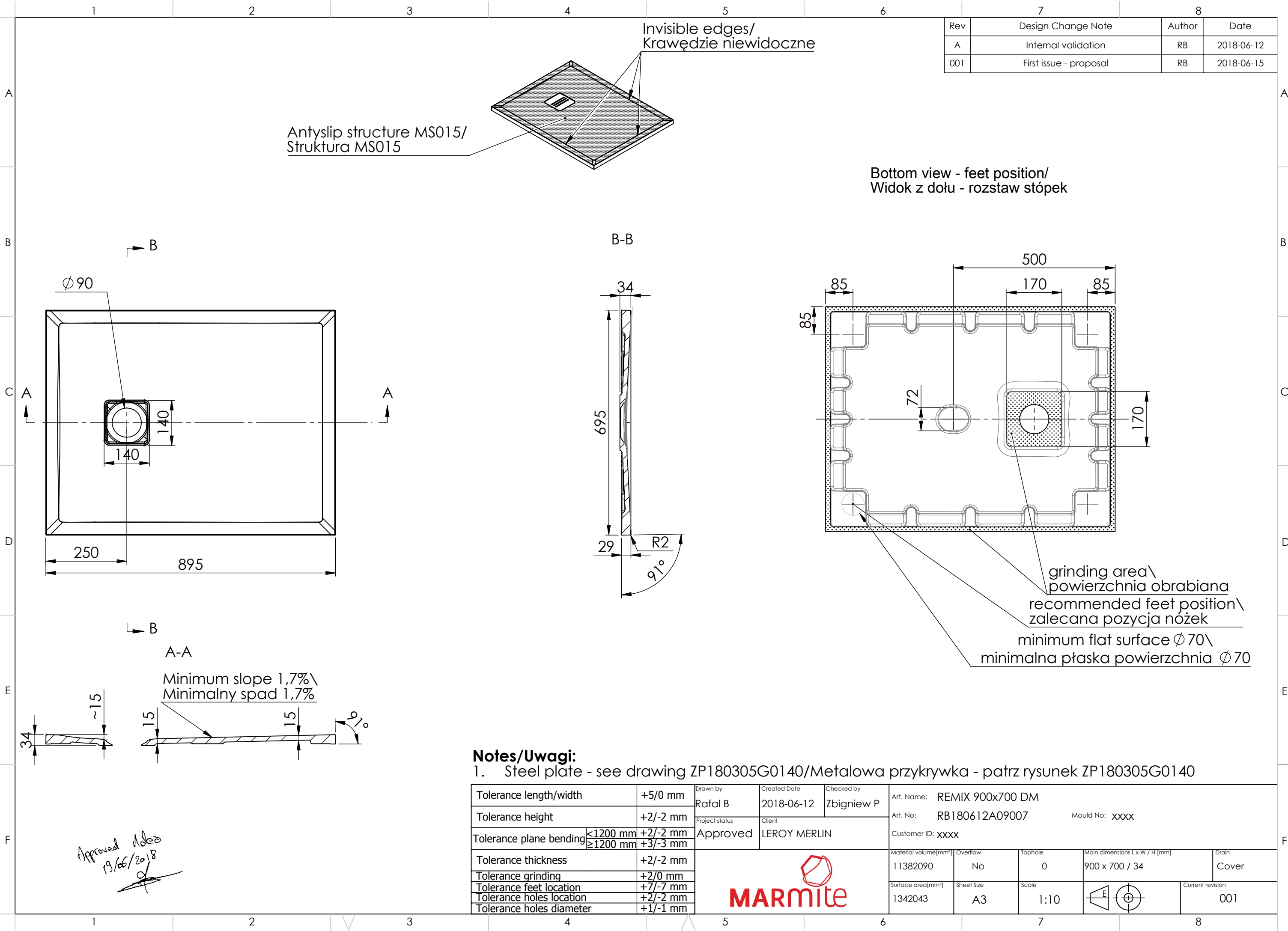
EAN: 3276000464921
Descricao: BANDEJA BOX PARA BANHEIRO TRAYS REMIX RESIN GREY MAT
Contem: 1 unidade – 80cm x 1,40m
Origem: Polonia
Composicao do produto: Dolomita e aço inoxidavel
Prazo de validade: Indeterminado (produto nao perecivel)
Lote: 1801274609
 Importado e distribuido por LEROY MERLIN CIA BRASILEIRA DE BRICOLAGEM – CNPJ 01.438.784/0001-05
 Rua Domingas Galliteri Blotta , no 315 Sao Paulo/SP – CEP: 04455-360
 CALM (Central de Atendimento Leroy Merlin): Capitais 4020-5376 – Demais Regioes 0800-0205376

additional pallet labeling - Brazil (example)

Dest : BRASIL Made in: POLAND Manu. Code: 207285	NW : 849 kg GW : 942 kg PALET Size : 154x90x122cm
Unit Sale : 3 2760004 6492 1 Bandeja box para banheiro trays REMIX RESIN GRAY MAT 140x80	Importado por: LEROY MERLIN CIA BRASILEIRA DE BRICOLAGEM NPJ 01.438.784/00001-05
Code Atlas : 844260 Supplier ref 607342143067	
13 pieces	PALLET : Number 00/00

UWAGI/KOMENTARZE

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ACCESORIEST LIST			
ART NO.	NAME	QUANTITY	NOTE
ZP180305G0140	Cover	1	
xxxxxx	Instruction	1	

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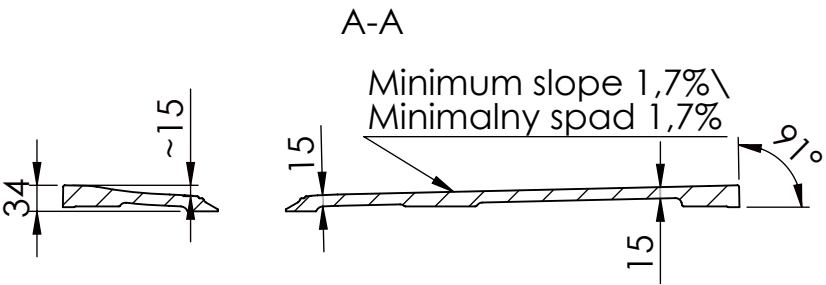
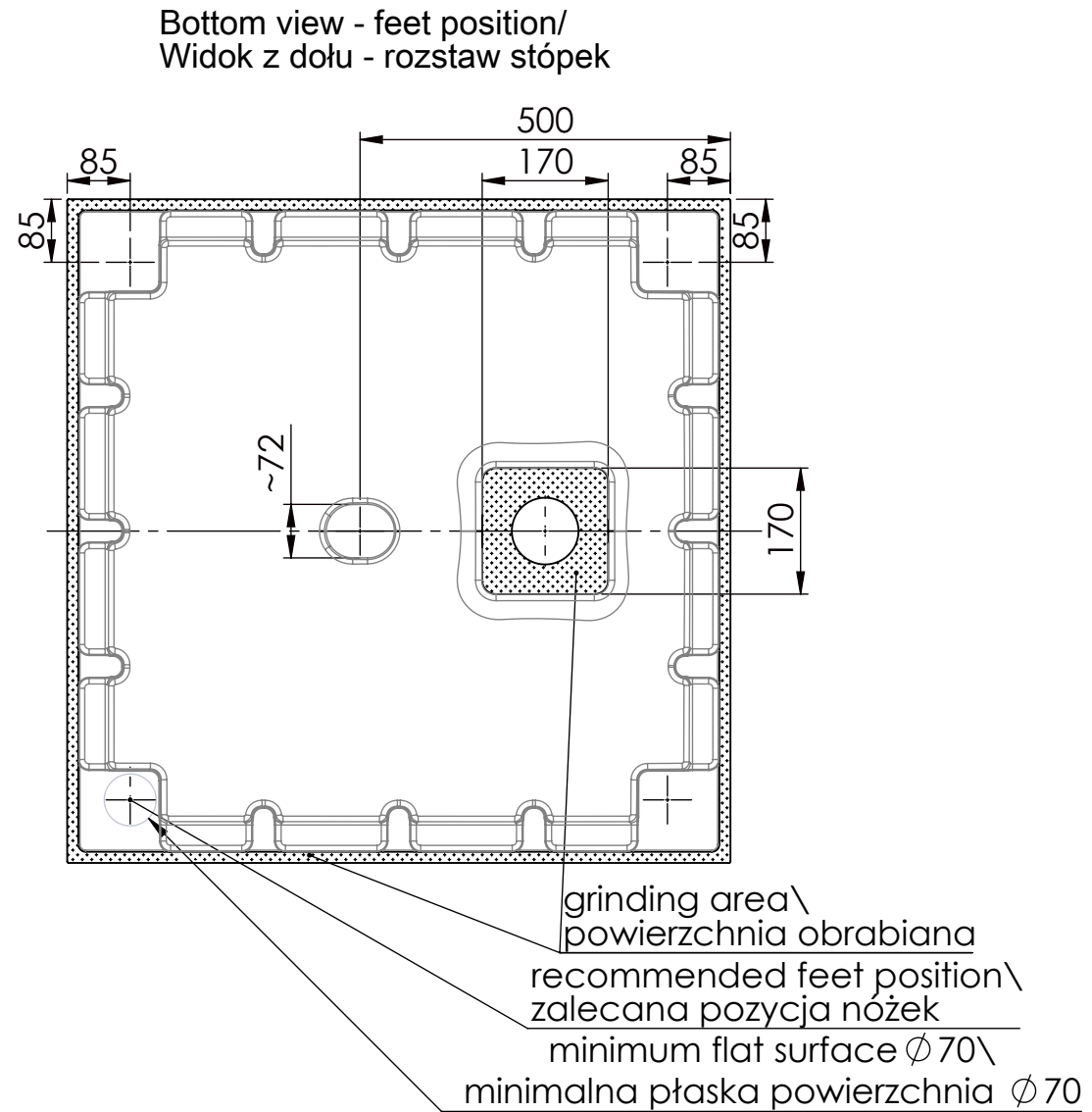
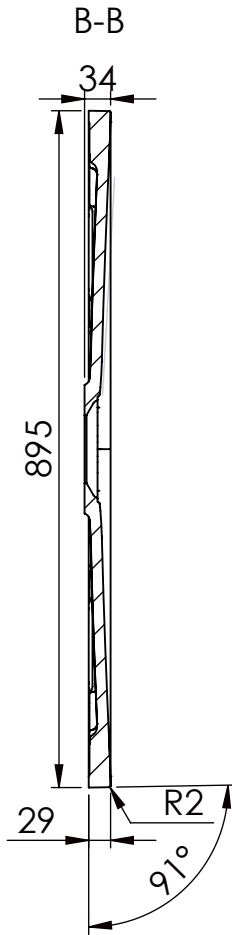
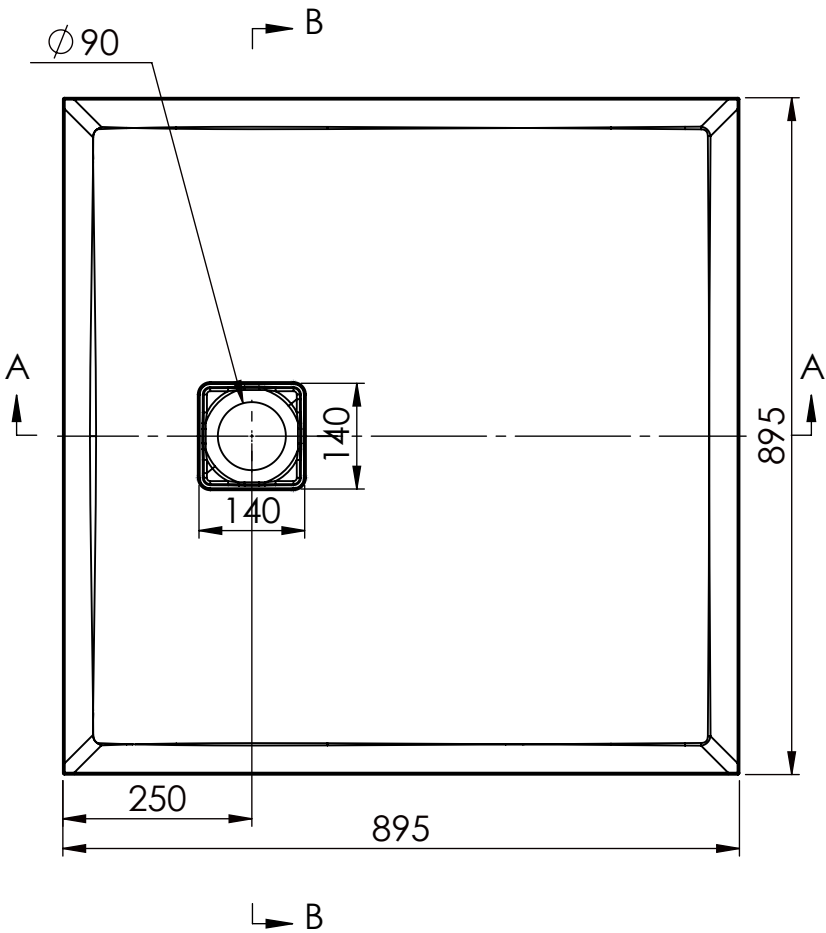
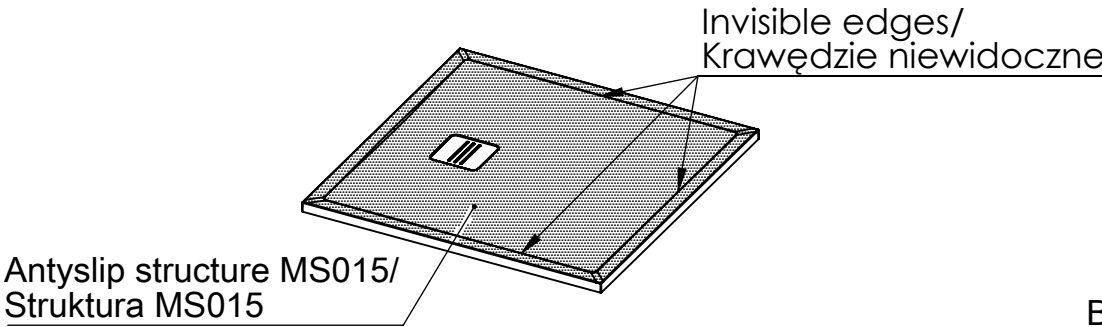
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Drawn by	Created Date	Checked by Zbigniew P	Art. Name: REMIX 900x700 DM					
			Art. No: RB180612A09007					
			Project status Approved	Sheet Size A3	Scale 1:5	 E 	Current revision 001	Scheet 2\2

Rev	Design Change Note	Author	Date
A	Internal validation	RB	2018-06-12
001	First issue - proposal	RB	2018-06-12



Notes/Uwagi:

1. Steel plate - see drawing ZP180305G0140/Metalowa przykrywka - patrz rysunek ZP180305G0140

Tolerance length/width	+5/0 mm	Drawn by	Created Date	Checked by	Art. Name: REMIX 900x900 DM
Tolerance height	+2/-2 mm	Rafal B	2018-06-12	Zbigniew P	Art. No: RB180612A09009
Tolerance plane bending	≤ 1200 mm +2/-2 mm ≥ 1200 mm +3/-3 mm	Project status	Client		Mould No: XXXX
		Approved	LEROY MERLIN		Customer ID: XXXX
Tolerance thickness	+2/-2 mm				Material volume[mm ³]
Tolerance grinding	+2/0 mm				14306657
Tolerance feet location	+7/-7 mm				Overflow
Tolerance holes location	+2/-2 mm				No
Tolerance holes diameter	+1/-1 mm				0
					Tap hole
					900 x 900 / 34
					Drain
					Cover
					Surface area[mm ²]
					1712221
					Sheet Size
					A3
					Scale
					1:10
					Current revision
					001

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ART NO.	NAME	QUANTITY	NOTE
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xxxxxx	Instruction	1	

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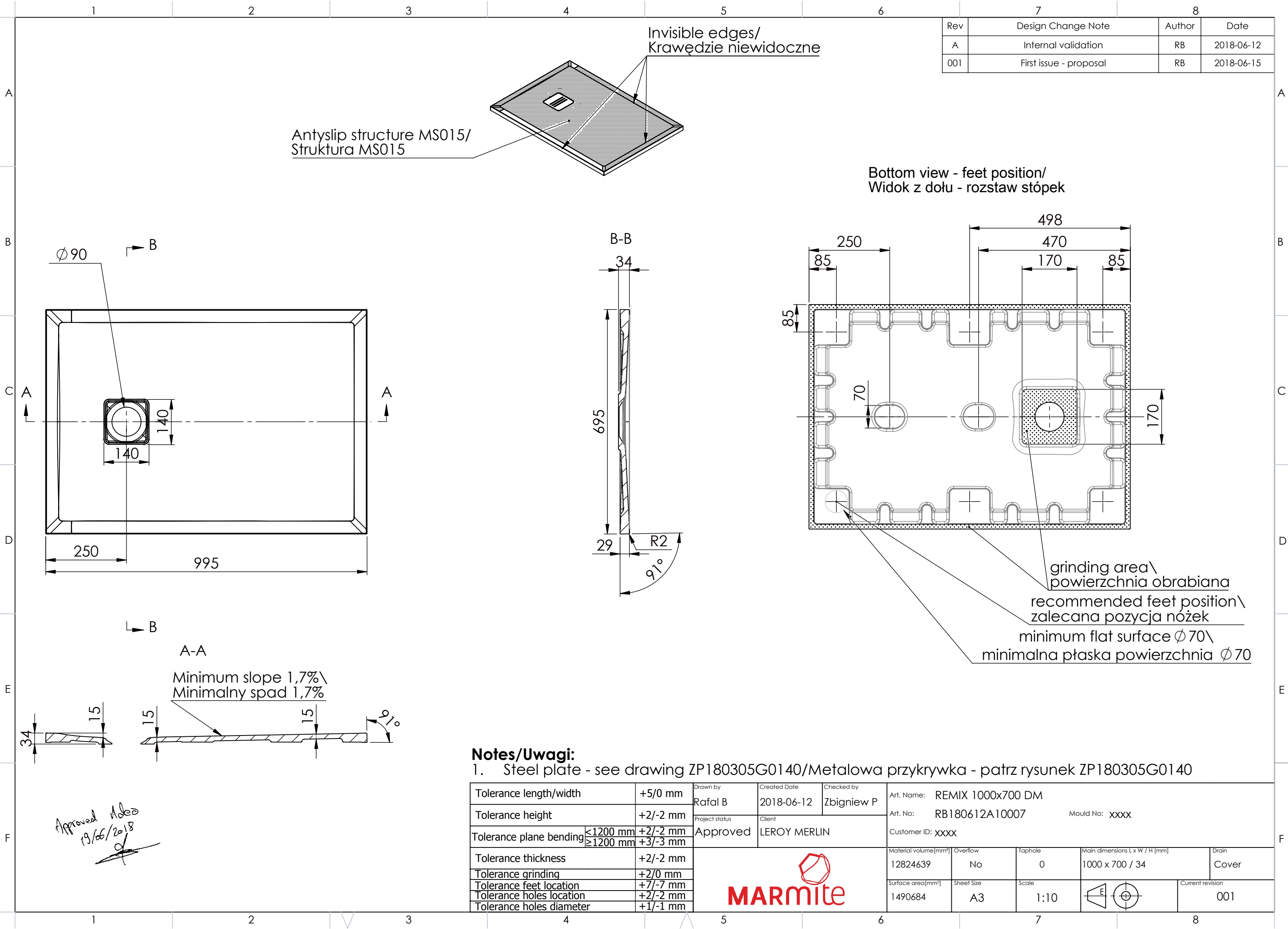
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Drawn by	Created Date	Checked by Zbigniew P	Art. Name: REMIX 900x900 DM					
			Art. No: RB180612A09009					
			Project status Approved	Sheet Size A3	Scale 1:5	 	Current revision 001	Scheet 2\2

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ACCESORIEST LIST			
ART NO.	NAME	QUANTITY	NOTE
ZP180305G0140	Cover	1	
xxxxxx	Instruction	1	

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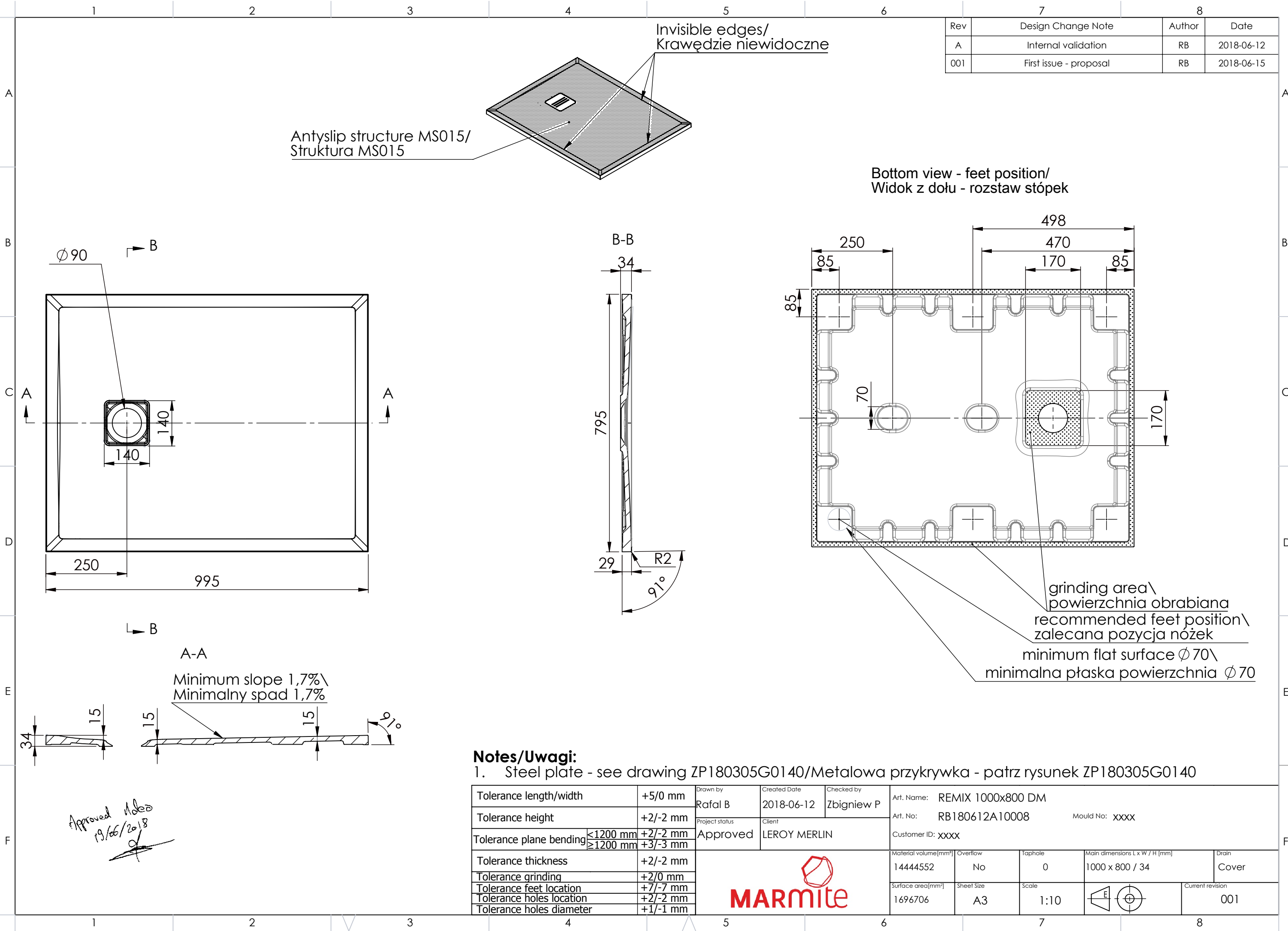
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			Project status Approved	Sheet Size A3	Scale 1:5	 E	Current revision 001
						Scheet 2\2	

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	1	2	3	4	5	6	7	8																																	
A	<table><tr><td colspan="4">ACCESORIEST LIST</td></tr><tr><td>ART NO.</td><td>NAME</td><td>QUANTITY</td><td>NOTE</td></tr><tr><td>ZP180305G0140</td><td>Cover</td><td>1</td><td></td></tr><tr><td>xxxxx</td><td>Instruction</td><td>1</td><td></td></tr></table>								ACCESORIEST LIST				ART NO.	NAME	QUANTITY	NOTE	ZP180305G0140	Cover	1		xxxxx	Instruction	1		A																
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ZP180305G0140	Cover	1																																							
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F	<table><tr><td>Drawn by</td><td>Created Date</td><td>Checked by</td><td colspan="5">Art. Name: REMIX 1000x800 DM</td></tr><tr><td colspan="3"> MARMite </td><td colspan="5">Art. No: RB180612A10008</td></tr><tr><td>Project status</td><td>Sheet Size</td><td>Scale</td><td> E </td><td> + </td><td>Current revision</td><td colspan="2">Scheet</td></tr><tr><td>Approved</td><td>A3</td><td>1:5</td><td></td><td></td><td>001</td><td colspan="2">2\2</td></tr></table>								Drawn by	Created Date	Checked by	Art. Name: REMIX 1000x800 DM					MARMite			Art. No: RB180612A10008					Project status	Sheet Size	Scale	E	+	Current revision	Scheet		Approved	A3	1:5			001	2\2		F
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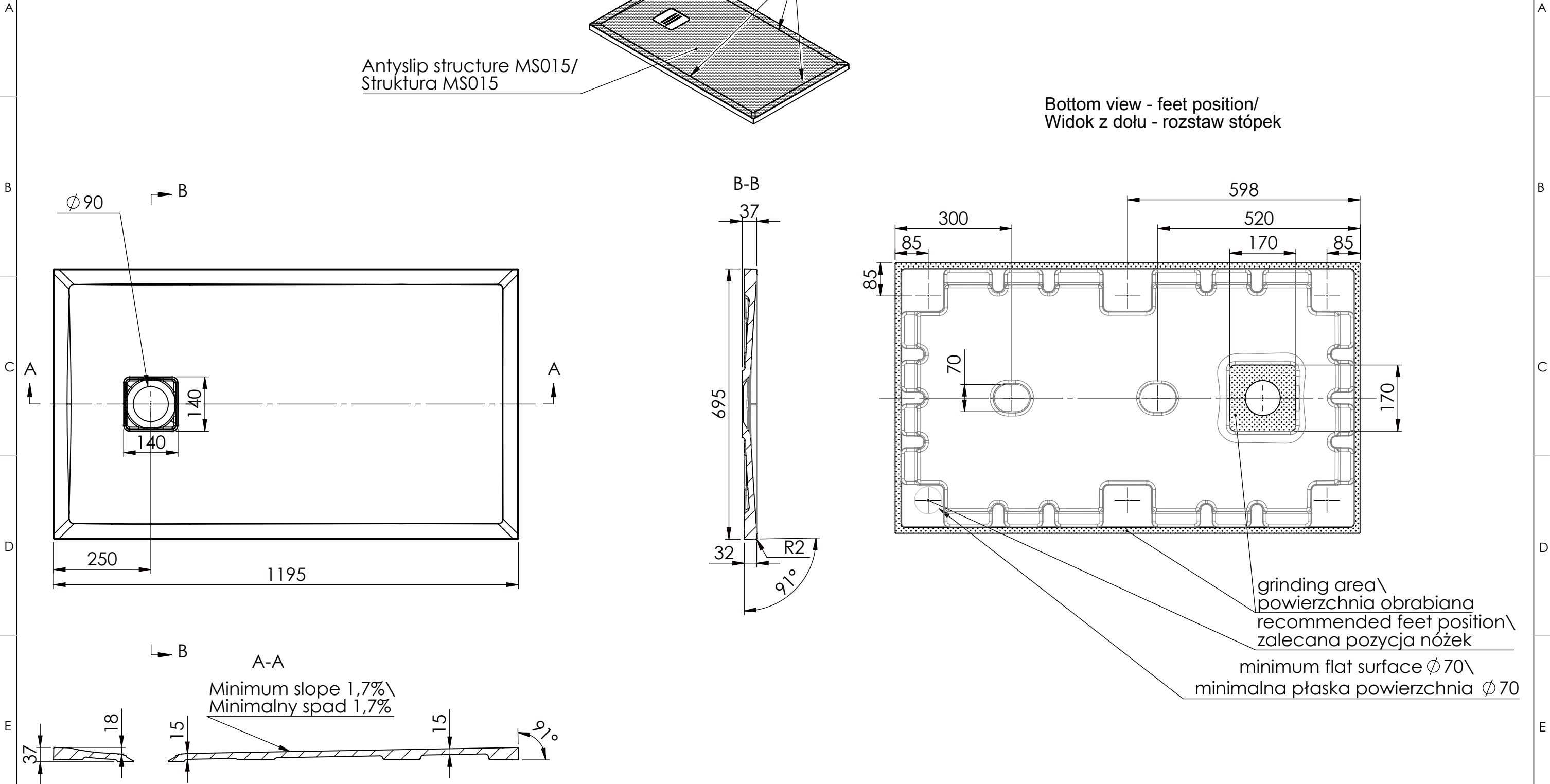
Approved 11/06/2018
[Signature]

Notes/Uwagi:

1. Steel plate - see drawing ZP180305G0140/Metalowa przykrywka - patrz rysunek ZP180305G0140

Tolerance length/width		+5/0 mm	Drawn by	Created Date	Checked by	Art. Name: REMIX 1200x700 DM				
Tolerance height		+2/-2 mm	Rafal B	2018-06-12	Zbigniew P	Art. No: RB180612A12007		Mould No: XXXX		
Tolerance plane bending	<1200 mm	+2/-2 mm	Project status	Client		Art. No: RB180612A12007				
	≥1200 mm	+3/-3 mm	Approved	LEROY MERLIN		Customer ID: XXXX				
Tolerance thickness		+2/-2 mm				Material volume[mm³]	Overflow	Taphole	Main dimensions L x W / H [mm]	Drain
Tolerance grinding		+2/0 mm				15887035	No	0	1200 x 700 / 37	Cover
Tolerance feet location		+7/-7 mm				Surface area[mm²]	Sheet Size	Scale	Current revision	
Tolerance holes location		+2/-2 mm				1799171	A3	1:10	001	
Tolerance holes diameter		+1/-1 mm								

Rev	Design Change Note	Author	Date
A	Internal validation	RB	2018-06-12
001	First issue - proposal	RB	2018-06-15



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ART NO.	NAME	QUANTITY	NOTE
ZP180305G0140	Cover	1	
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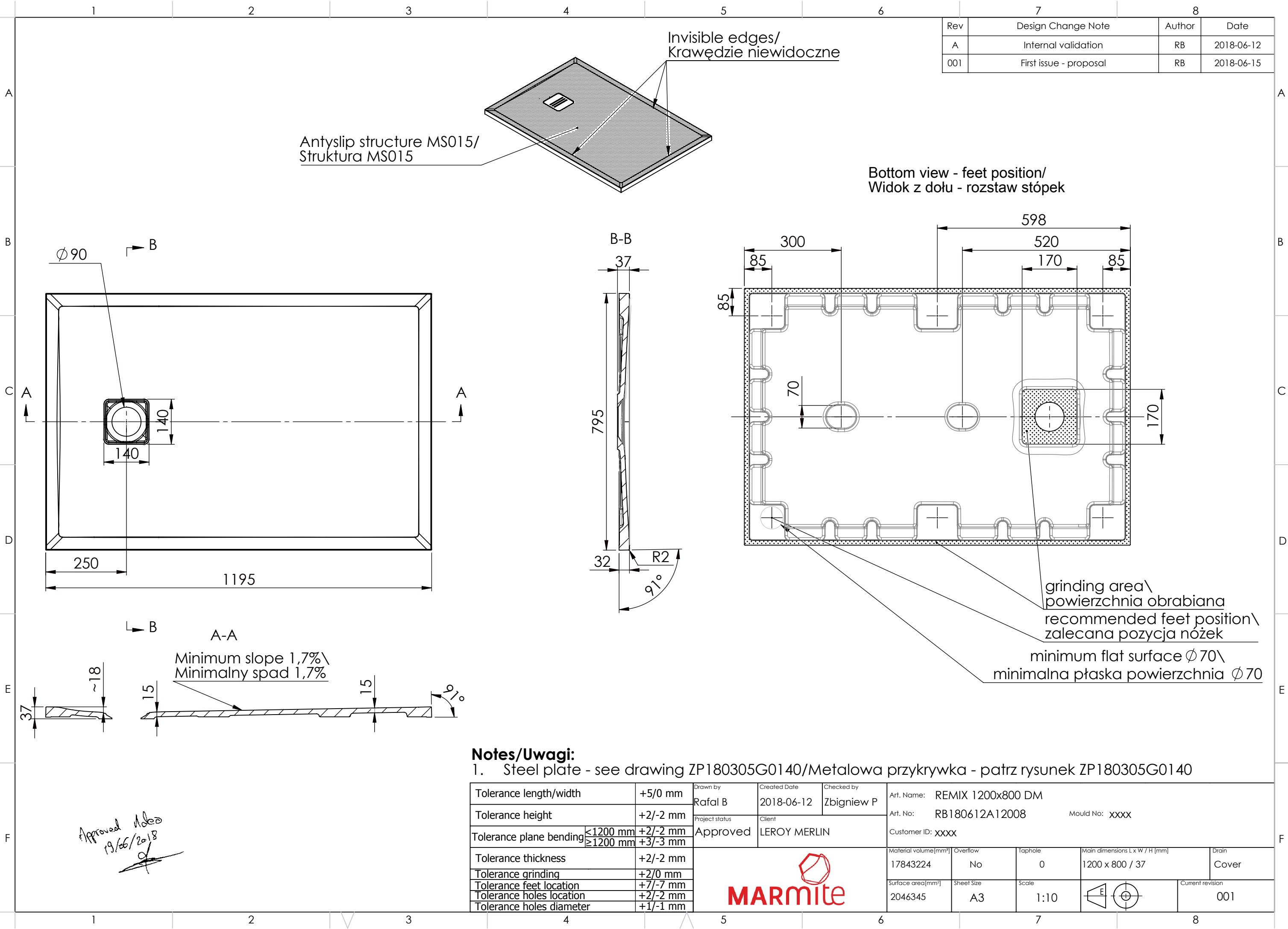
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Drawn by	Created Date	Checked by Zbigniew P	Art. Name: REMIX 1200x700 DM					
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ART NO.	NAME	QUANTITY	NOTE
ZP180305G0140	Cover	1	
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Drawn by	Created Date	Checked by Zbigniew P	Art. Name: REMIX 1200x800 DM				
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			Project status Approved	Sheet Size A3	Scale 1:5	 E 	Current revision 001

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Rev	Design Change Note	Author	Date
A	Internal validation	RB	2018-06-12
001	First issue - proposal	RB	2018-06-15

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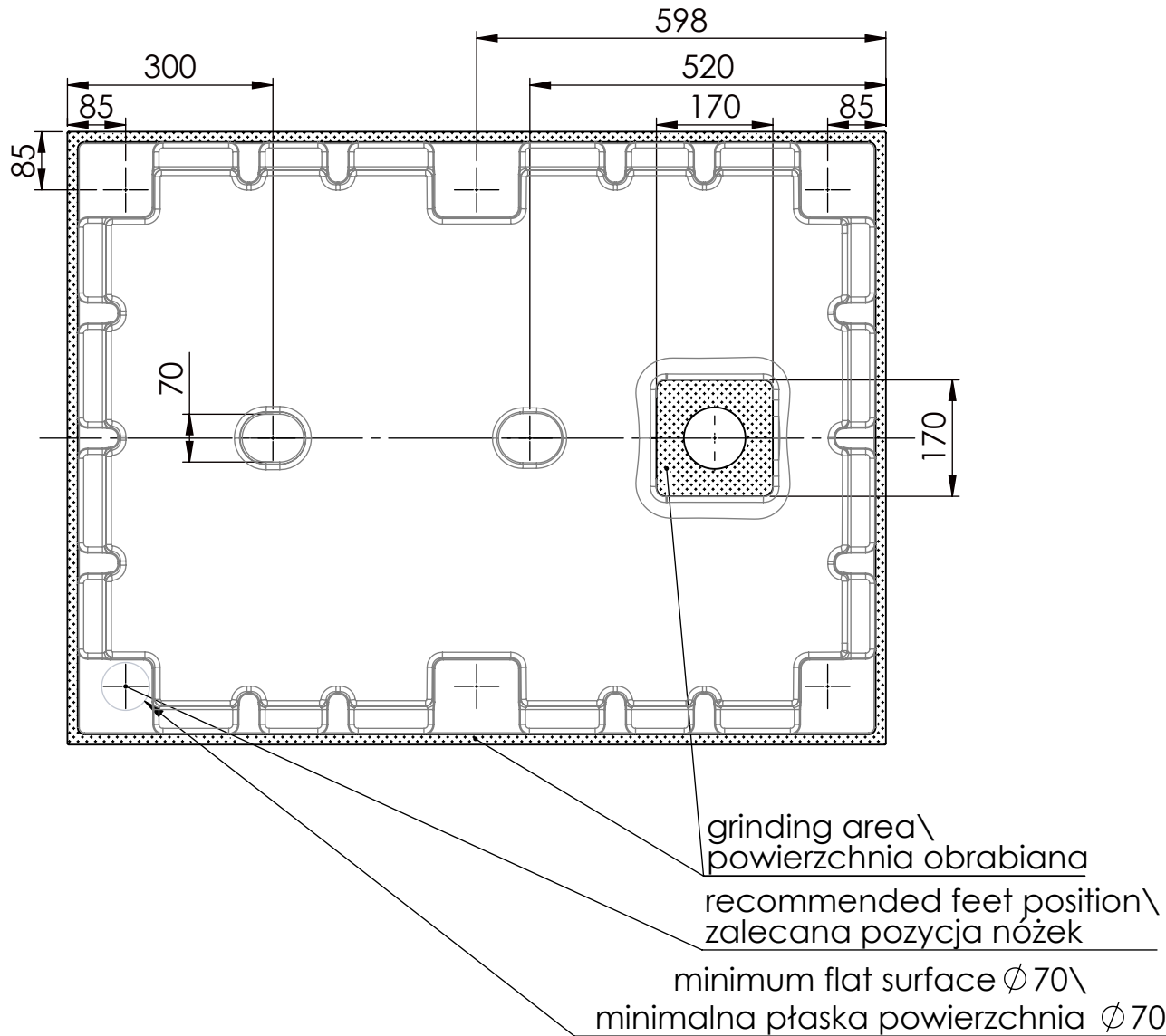
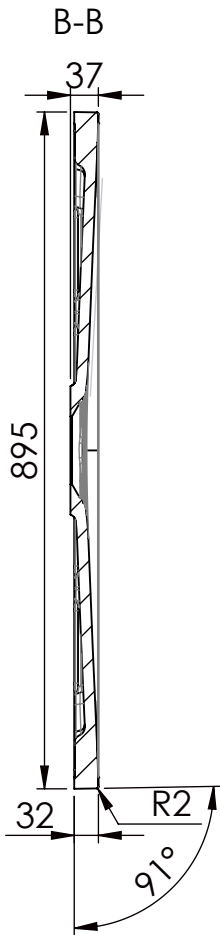
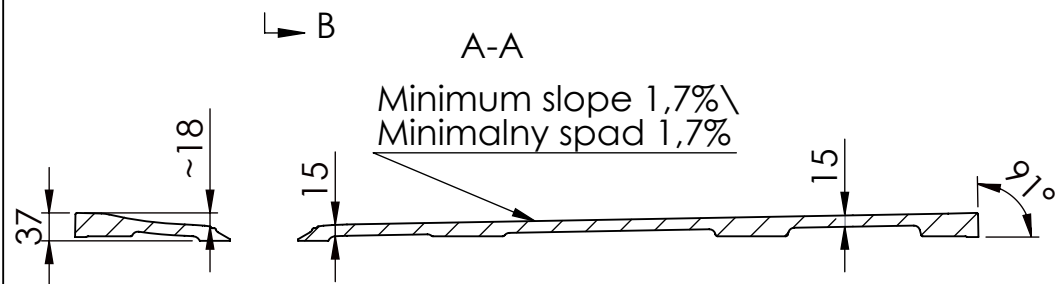
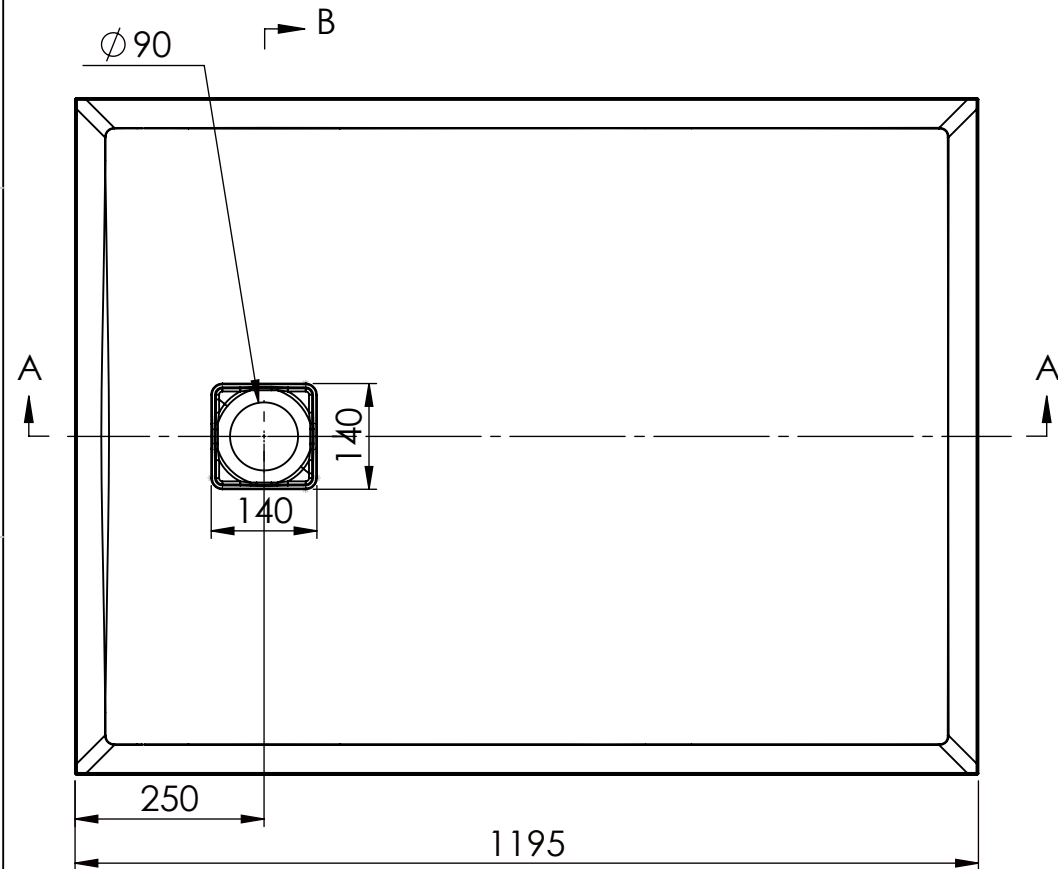
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Antyslip structure MS015/
Struktura MS015

Invisible edges/
Krawędzie niewidoczne

Bottom view - feet position/
Widok z dołu - rozstaw stópek



Notes/Uwagi:

1. Steel plate - see drawing ZP180305G0140/Metalowa przykrywka - patrz rysunek ZP180305G0140

Tolerance length/width	+5/0 mm	Drawn by	Created Date	Checked by	Art. Name: REMIX 1200x900 DM
Tolerance height	+2/-2 mm	Rafal B	2018-06-12	Zbigniew P	Art. No: RB180612A12009
Tolerance plane bending	<1200 mm +2/-2 mm ≥1200 mm +3/-3 mm	Project status	Client		Mould No: XXXX
		Approved	LEROY MERLIN		Customer ID: XXXX
Tolerance thickness	+2/-2 mm				Material volume[mm³]
Tolerance grinding	+2/0 mm				19797205
Tolerance feet location	+7/-7 mm				Overflow
Tolerance holes location	+2/-2 mm				No
Tolerance holes diameter	+1/-1 mm				0
					Taphole
					1200 x 900 / 37
					Drain
					Cover
					Surface area[mm²]
					2293494
					Sheet Size
					A3
					Scale
					1:10
					Current revision
					001

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ART NO.	NAME	QUANTITY	NOTE
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Drawn by	Created Date	Checked by Zbigniew P	Art. Name: REMIX 1200x900 DM				
			Art. No: RB180612A12009				
			Project status Approved	Sheet Size A3	Scale 1:5	 E 	Current revision 001

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Approved 11/05/2018
19/06/2018
[Signature]

Notes/Uwagi:

1. Steel plate - see drawing ZP180305G0140/Metalowa przykrywka - patrz rysunek ZP180305G0140

Tolerance length/width		+5/0 mm	Drawn by	Created Date	Checked by	Art. Name: REMIX 1400x700 DM				
Tolerance height		+2/-2 mm	Rafal B	2018-06-12	Zbigniew P	Art. No: RB180612A14007		Mould No: XXXX		
Tolerance plane bending	<1200 mm	+2/-2 mm	Project status	Client	Approved	LEROY MERLIN	Customer ID: XXXX			
	≥1200 mm	+3/-3 mm								
Tolerance thickness		+2/-2 mm				Material volume[mm³]	Overflow	Taphole	Main dimensions L x W / H [mm]	Drain
Tolerance grinding		+2/0 mm				19076570	No	0	1400 x 700 / 40	Cover
Tolerance feet location		+7/-7 mm				Surface area[mm²]	Sheet Size	Scale	Current revision	
Tolerance holes location		+2/-2 mm				2113258	A3	1:10	001	
Tolerance holes diameter		+1/-1 mm								

Rev	Design Change Note	Author	Date
A	Internal validation	RB	2018-06-12
001	First issue - proposal	RB	2018-06-15

Antyslip structure MS015/
Struktura MS015

Invisible edges/
Krawędzie niewidoczne

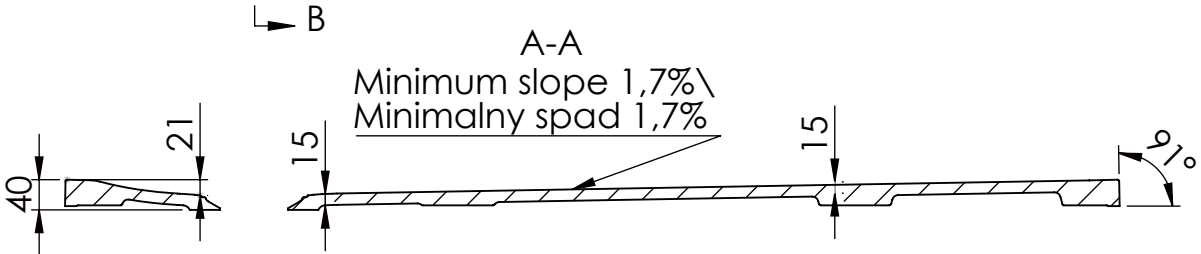
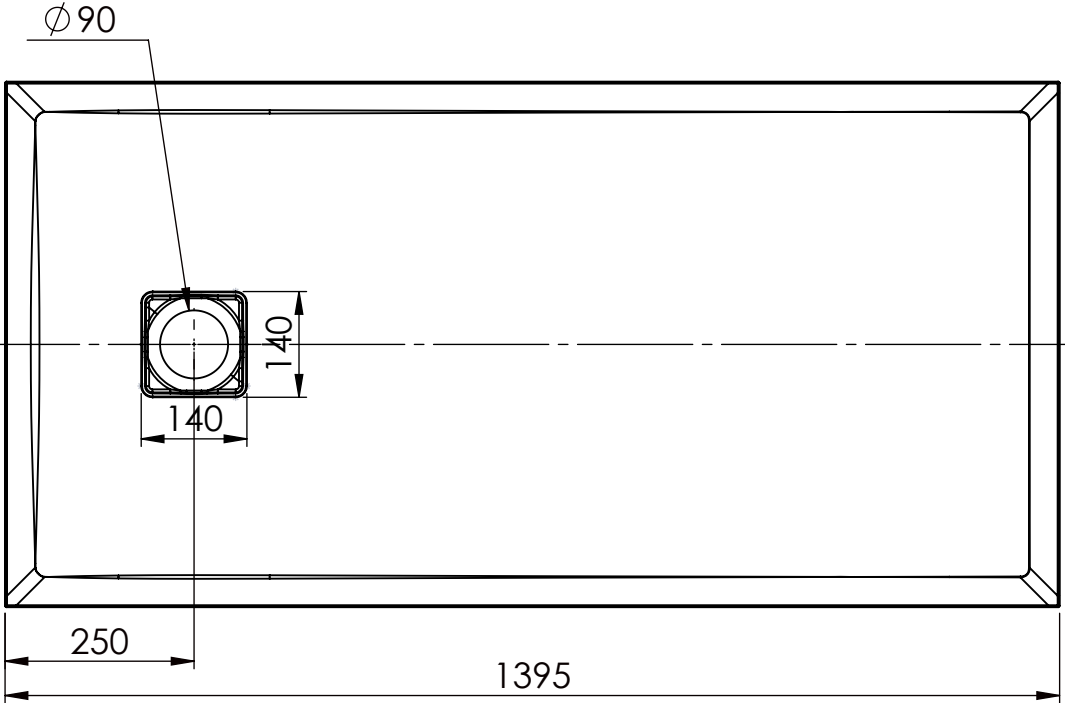
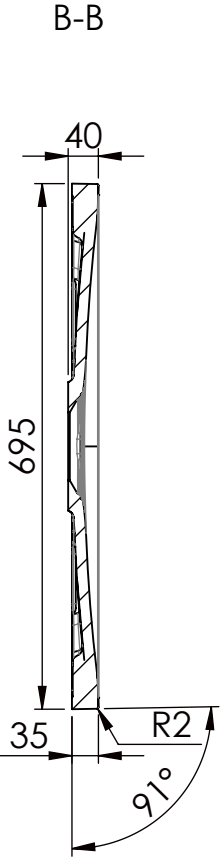
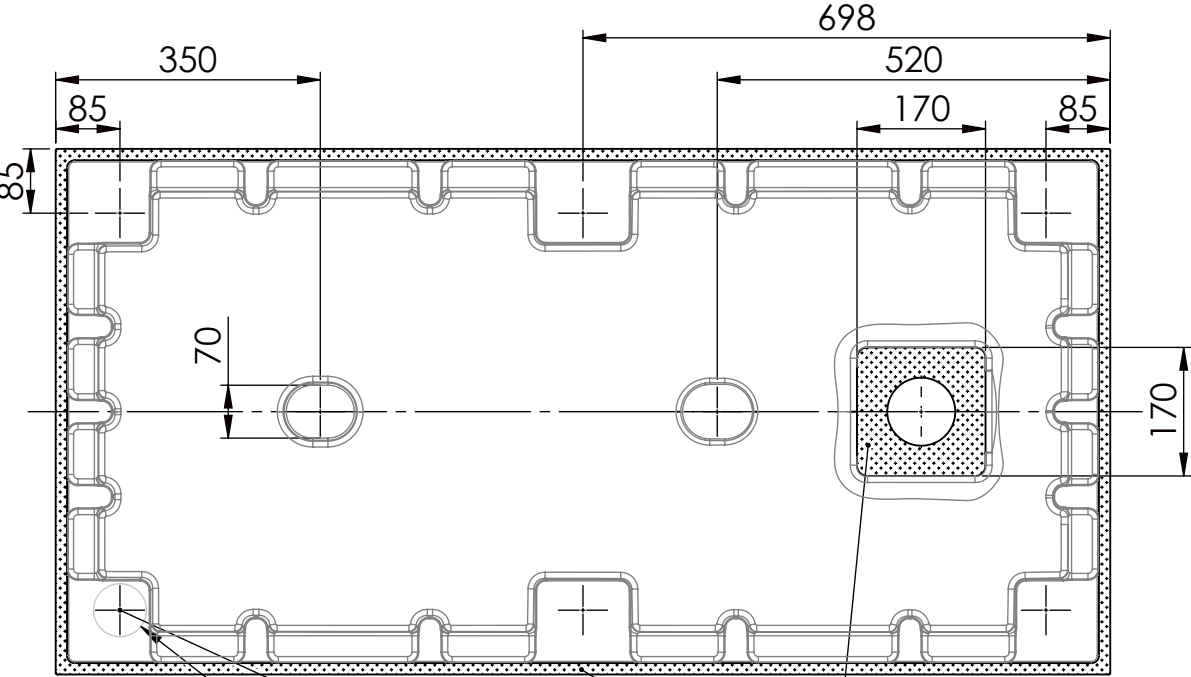
Bottom view - feet position/
Widok z dołu - rozstaw stópek

grinding area\
powierzchnia obrabiana

recommended feet position\
zalecana pozycja nóg

minimum flat surface $\phi 70$ \
minimalna płaska powierzchnia $\phi 70$

A-A
Minimum slope 1,7%\
Minimalny spad 1,7%



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ART NO.	NAME	QUANTITY	NOTE
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xxxxxx	Instruction	1	

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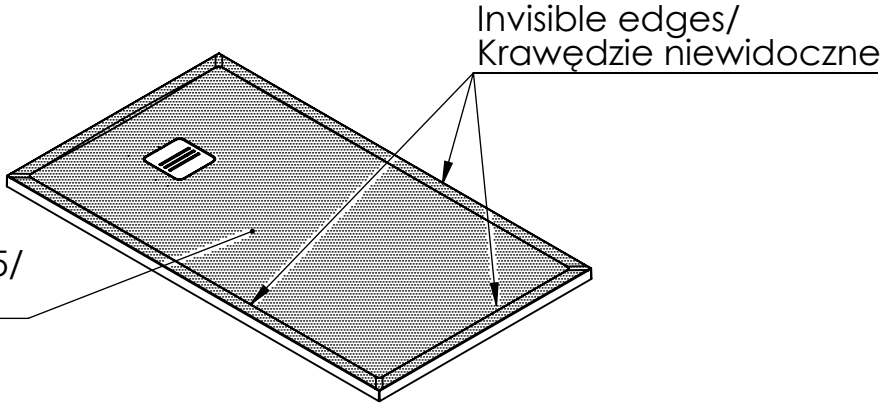
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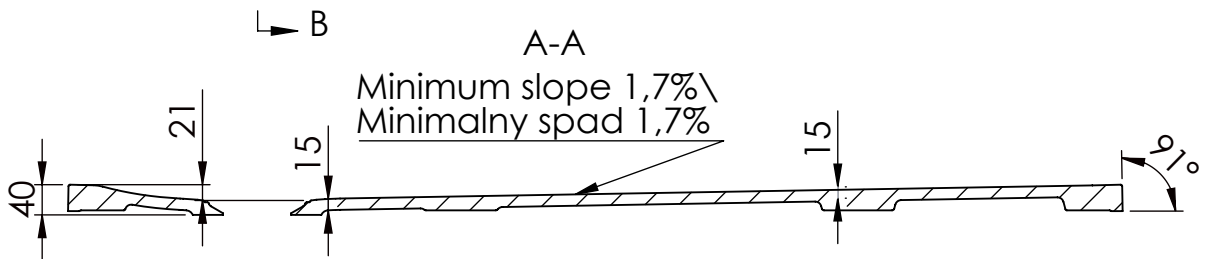
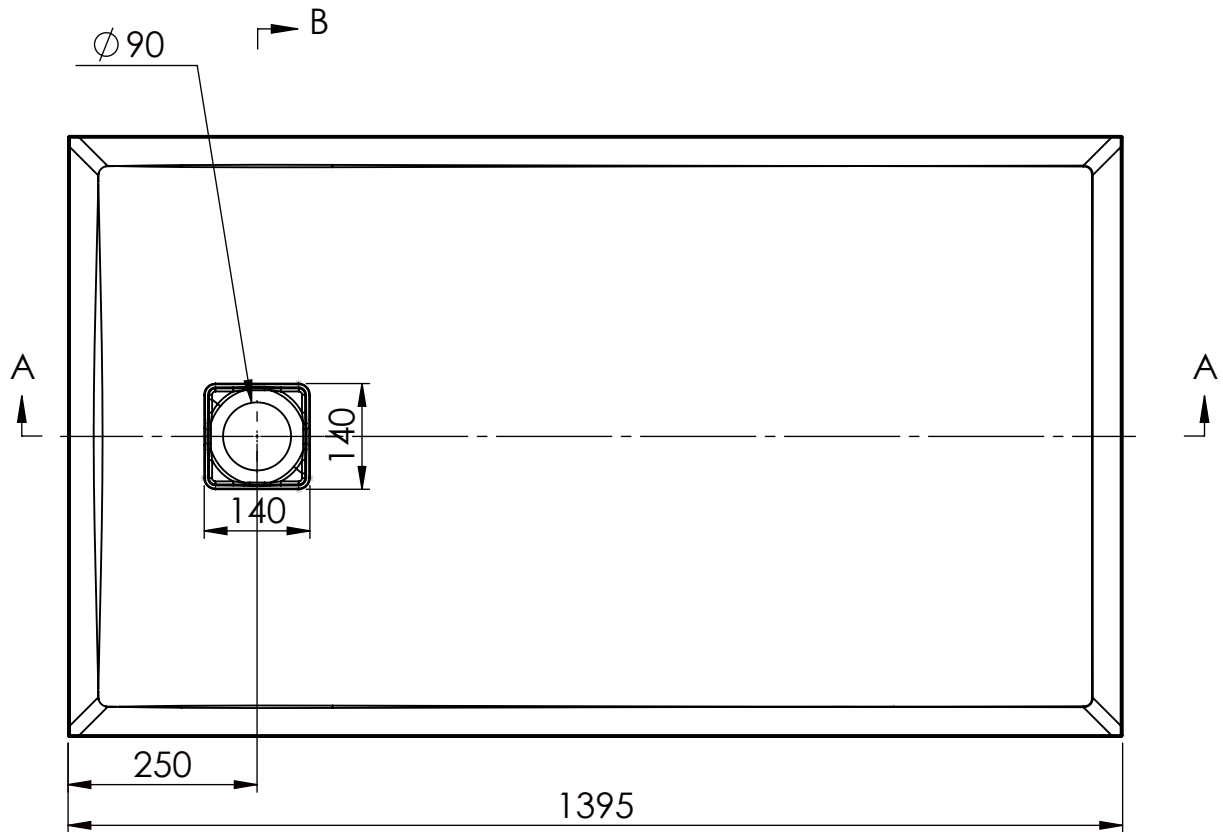
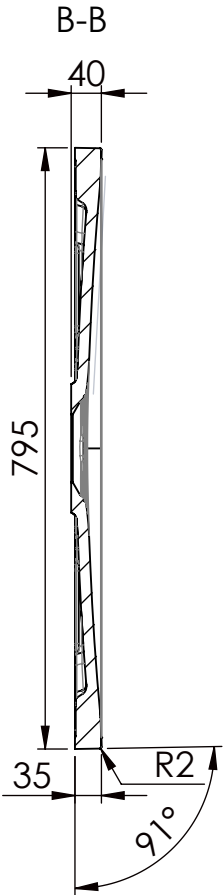
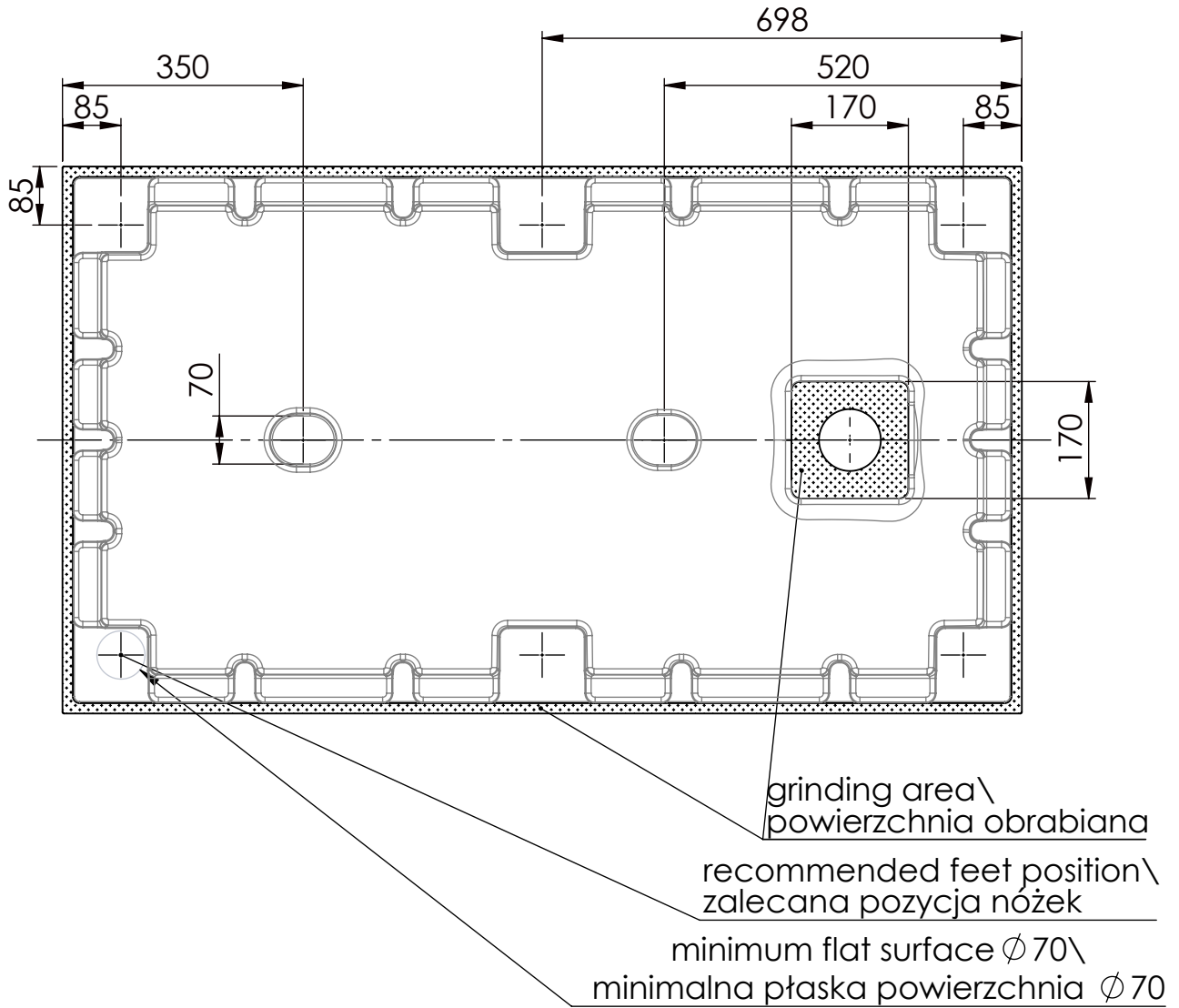
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			Art. No: RB180612A14007					
			Project status Approved	Sheet Size A3	Scale 1:5	 E 	Current revision 001	Scheet 2\2

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Rev	Design Change Note	Author	Date
A	Internal validation	RB	2018-06-12
001	First issue - proposal	RB	2018-06-15



Bottom view - feet position/
Widok z dołu - rozstaw stóp



Notes/Uwagi:

1. Steel plate - see drawing ZP180305G0140/Metalowa przykrywka - patrz rysunek ZP180305G0140

Tolerance length/width	+5/0 mm	Drawn by	Created Date	Checked by	Art. Name: REMIX 1400x800 DM
Tolerance height	+2/-2 mm	Rafal B	2018-06-12	Zbigniew P	Art. No: RB180612A14008
Tolerance plane bending	≤ 1200 mm +2/-2 mm ≥ 1200 mm +3/-3 mm	Project status	Client		Mould No: XXXX
		Approved	LEROY MERLIN		Customer ID: XXXX
Tolerance thickness	+2/-2 mm				Material volume[mm ³]
Tolerance grinding	+2/0 mm				21374883
Tolerance feet location	+7/-7 mm				Overflow
Tolerance holes location	+2/-2 mm				No
Tolerance holes diameter	+1/-1 mm				0
					Taphole
					1400 x 800 / 40
					Drain
					Cover
					Surface area[mm ²]
					2401675
					Sheet Size
					A3
					Scale
					1:10
					Current revision
					001

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ACCESORIEST LIST			
ART NO.	NAME	QUANTITY	NOTE
ZP180305G0140	Cover	1	
xxxxxx	Instruction	1	

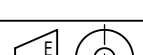
Drawn by	Created Date	Checked by Zbigniew P	Art. Name: REMIX 1400x800 DM					
			Art. No: RB180612A14008					
			Project status Approved	Sheet Size A3	Scale 1:5	 E 	Current revision 001	Scheet 2\2

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Approved idea
19/06/2018
[Signature]

Notes/Uwagi:

1. Steel plate - see drawing ZP180305G0140/Metalowa przykrywka - patrz rysunek ZP180305G0140

Tolerance length/width		+5/0 mm	Drawn by	Created Date	Checked by	Art. Name: REMIX 1400x900 DM						
Tolerance height		+2/-2 mm	Rafal B	2018-06-12	Zbigniew P	Art. No: RB180612A14009		Mould No: xxxx				
Tolerance plane bending	<1200 mm	+2/-2 mm	Project status	Client	Approved	LEROY MERLIN	Customer ID: xxxx					
	≥1200 mm	+3/-3 mm										
Tolerance thickness		+2/-2 mm				Material volume[mm³]	Overflow	Taphole	Main dimensions L x W / H [mm]	Drain		
Tolerance grinding		+2/0 mm				23663910	No	0	1400 x 900 / 40	Cover		
Tolerance feet location		+7/-7 mm				Surface area[mm²]	Sheet Size	Scale			Current revision	
Tolerance holes location		+2/-2 mm				2689912	A3	1:10				
Tolerance holes diameter		+1/-1 mm										
						001						

Rev	Design Change Note	Author	Date
A	Internal validation	RB	2018-06-12
001	First issue - proposal	RB	2018-06-15

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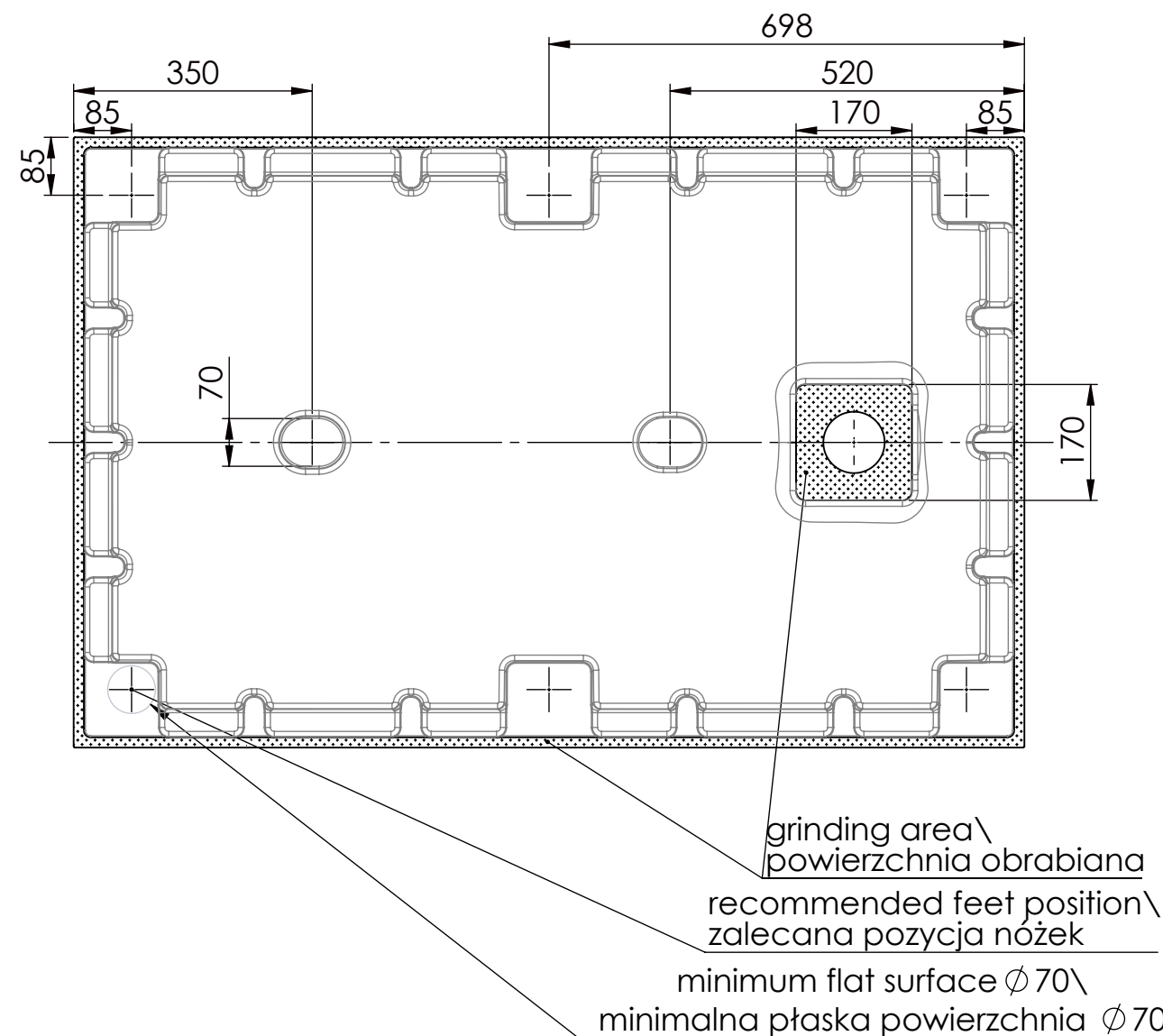
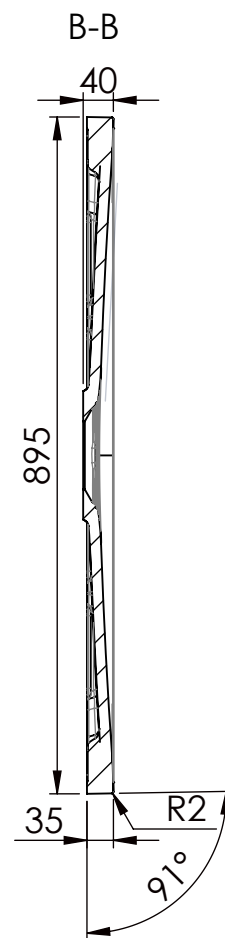
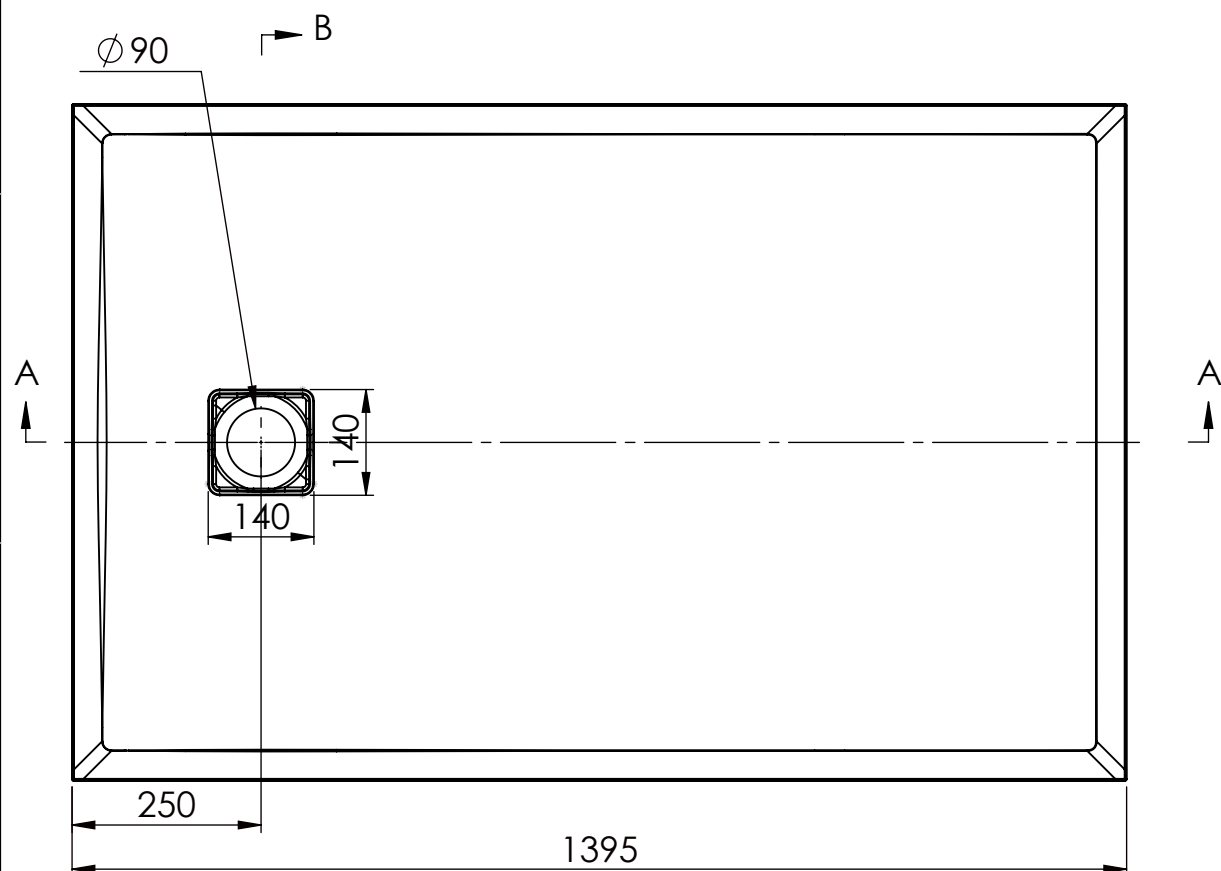
E

F

Invisible edges/
Krawędzie niewidoczne

Antyslip structure MS015/
Struktura MS015

Bottom view - feet position/
Widok z dołu - rozstaw stóp



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ACCESORIEST LIST			
ART NO.	NAME	QUANTITY	NOTE
ZP180305G0140	Cover	1	
xxxxxx	Instruction	1	

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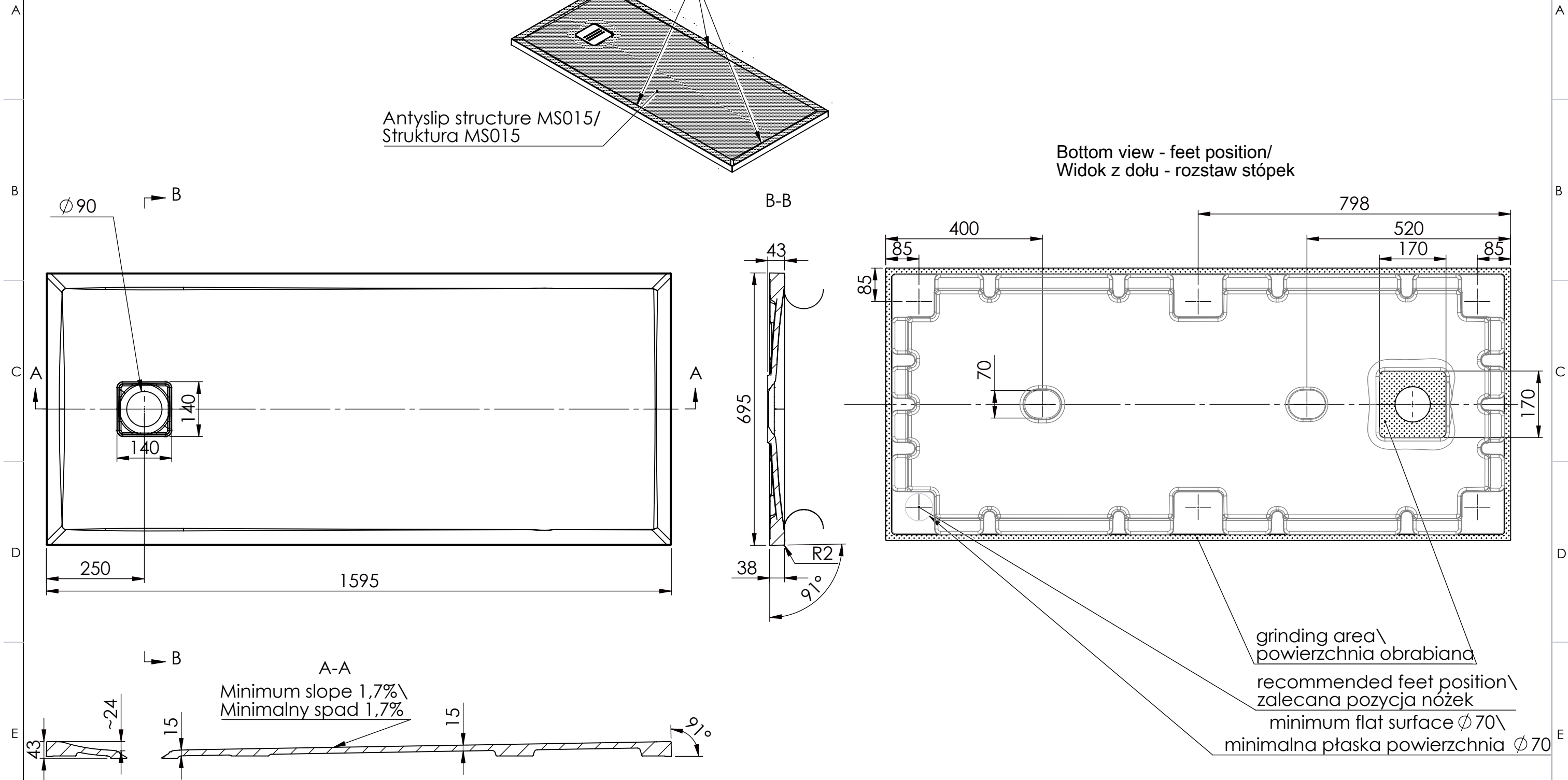
E

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Drawn by	Created Date	Checked by Zbigniew P	Art. Name: REMIX 1400x900 DM					
			Art. No: RB180612A14009					
			Project status Approved	Sheet Size A3	Scale 1:5	 E 	Current revision 001	Scheet 2\2

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Rev	Design Change Note	Author	Date
A	Internal validation	RB	2018-06-12
001	First issue - proposal	RB	2018-06-15



Notes/Uwagi:

1. Steel plate - see drawing ZP180305G0140/Metalowa przykrywka - patrz rysunek ZP180305G0140

Tolerance length/width		+5/0 mm	Drawn by	Created Date	Checked by	Art. Name: REMIX 1600x700 DM					
Tolerance height		+2/-2 mm	Rafal B	2018-06-12	Zbigniew P	Art. No: RB180612A16007		Mould No: XXXX			
Tolerance plane bending	<1200 mm	+2/-2 mm	Project status	Client	Approved	LEROY MERLIN	Customer ID: XXXX				
	≥1200 mm	+3/-3 mm									
Tolerance thickness		+2/-2 mm	MARMITE			Material volume[mm³]	Overflow	Taphole	Main dimensions L x W / H (mm)	Drain	
Tolerance grinding		+2/0 mm				22416574	No	0	1600 x 700 / 43	Cover	
Tolerance feet location		+7/-7 mm				Surface area[mm²]	Sheet Size	Scale			Current revision
Tolerance holes location		+2/-2 mm				2431609	A3	1:10			
Tolerance holes diameter		+1/-1 mm									
									001		

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ACCESORIEST LIST			
ART NO.	NAME	QUANTITY	NOTE
ZP180305G0140	Cover	1	
xxxxxx	Instruction	1	

A

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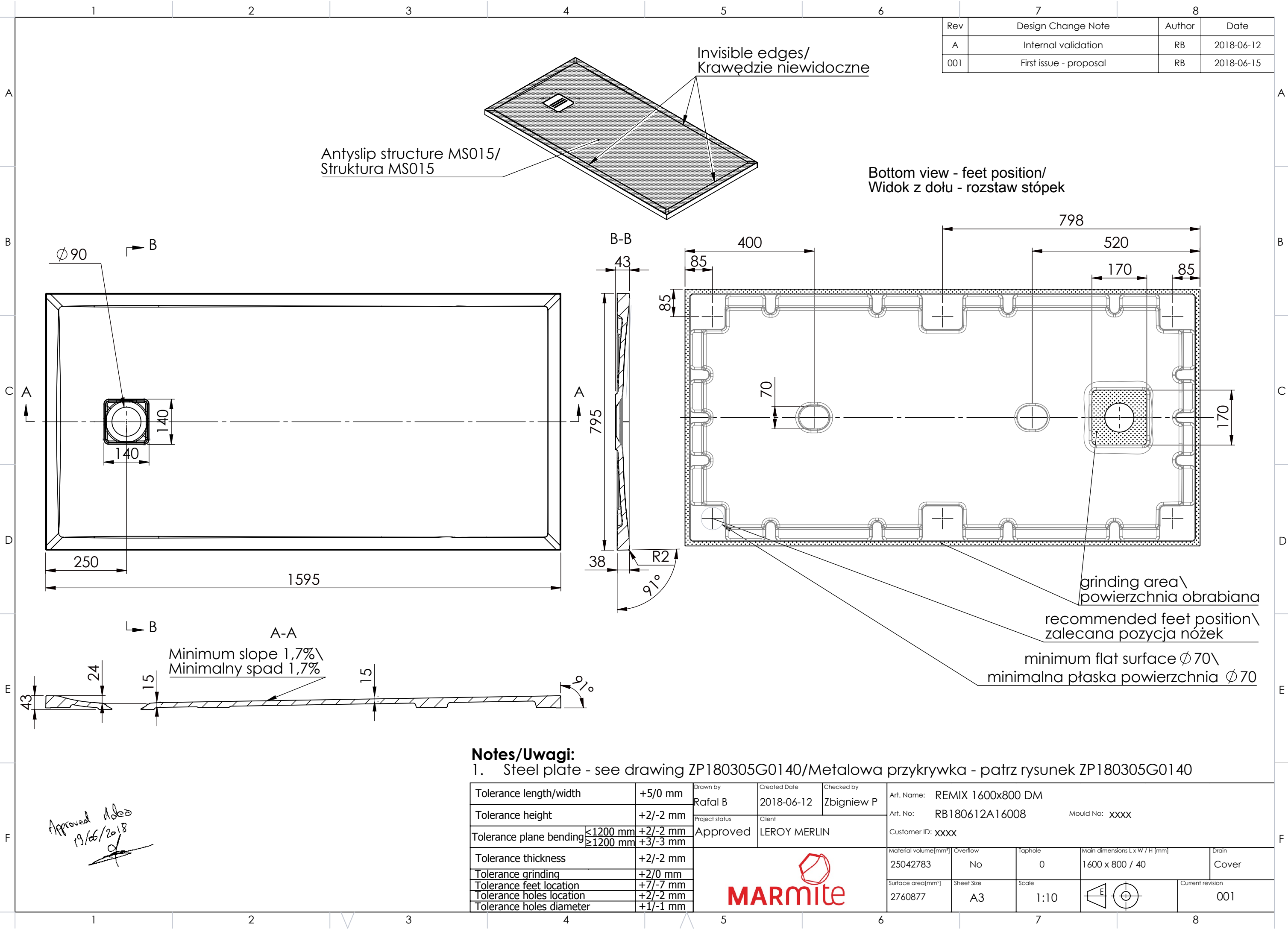
D

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Drawn by	Created Date	Checked by Zbigniew P	Art. Name: REMIX 1600x700 DM					
			Art. No: RB180612A16007					
			Project status Approved	Sheet Size A3	Scale 1:5	 E 	Current revision 001	Scheet 2\2

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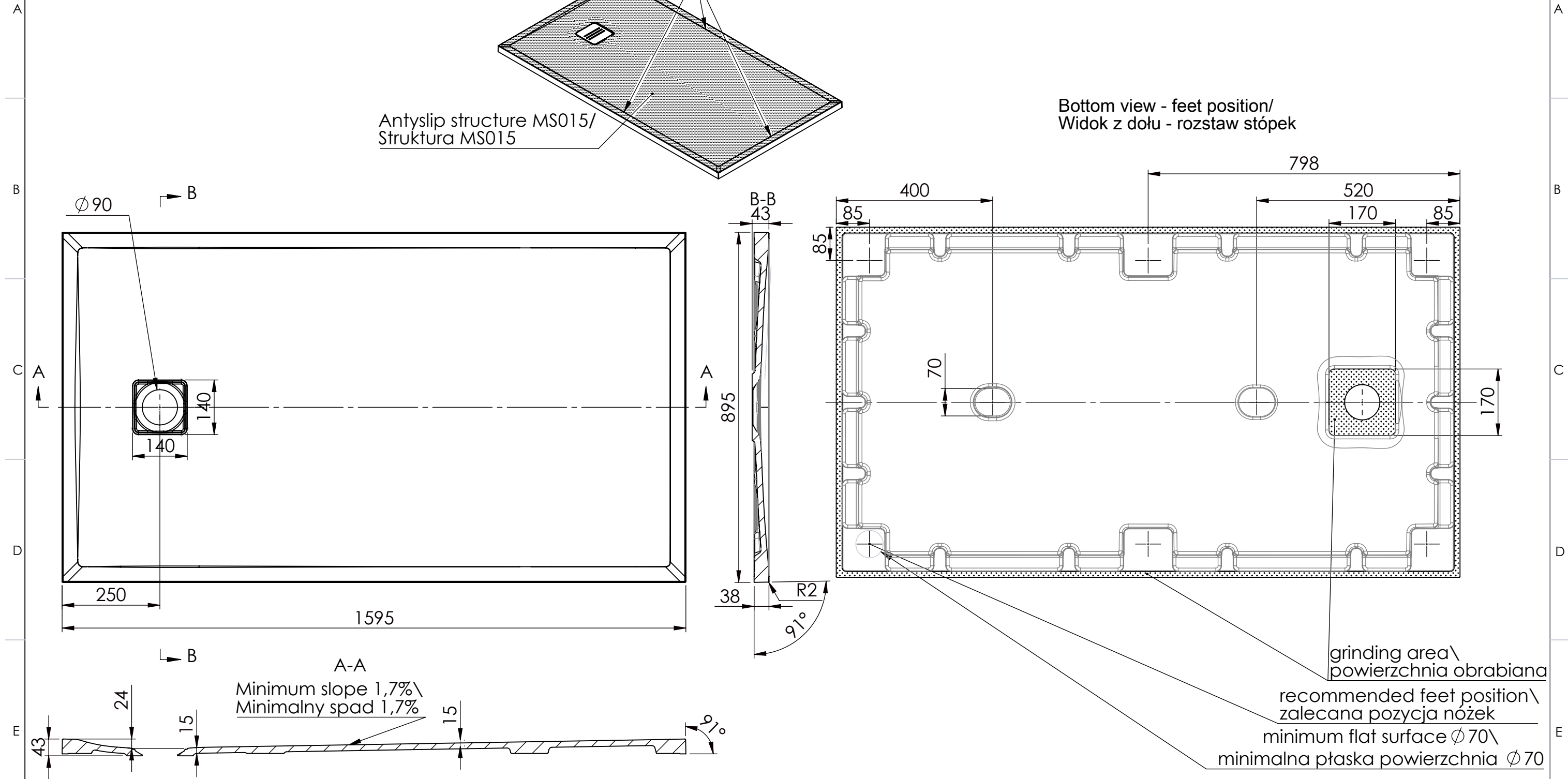
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ACCESORIEST LIST			
ART NO.	NAME	QUANTITY	NOTE
ZP180305G0140	Cover	1	
xxxxxx	Instruction	1	

Drawn by	Created Date	Checked by Zbigniew P	Art. Name: REMIX 1600x800 DM					
			Art. No: RB180612A16008					
			Project status Approved	Sheet Size A3	Scale 1:5	 	Current revision 001	Scheet 2\2

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Rev	Design Change Note	Author	Date
A	Internal validation	RB	2018-06-12
001	First issue - proposal	RB	2018-06-15



Notes/Uwagi:

1. Steel plate - see drawing ZP180305G0140/Metalowa przykrywka - patrz rysunek ZP180305G0140

Tolerance length/width	+5/0 mm	Drawn by	Created Date	Checked by	Art. Name: REMIX 1600x900 DM
Tolerance height	+2/-2 mm	Rafal B	2018-06-12	Zbigniew P	Art. No: RB180612A16009
Tolerance plane bending	<1200 mm +2/-2 mm ≥1200 mm +3/-3 mm	Project status	Client		Mould No: XXXX
Tolerance thickness	+2/-2 mm	Approved	LEROY MERLIN		Customer ID: XXXX
Tolerance grinding	+2/0 mm				Material volume[mm³]
Tolerance feet location	+7/-7 mm				27679311
Tolerance holes location	+2/-2 mm				Overflow
Tolerance holes diameter	+1/-1 mm				No
					Taphole
					0
					Main dimensions L x W / H (mm)
					1600 x 900 / 43
					Drain
					Cover
					Surface area[mm²]
					3090465
					Sheet Size
					A3
					Scale
					1:10
					Current revision
					001

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ACCESORIEST LIST			
ART NO.	NAME	QUANTITY	NOTE
ZP180305G0140	Cover	1	
xxxxxx	Instruction	1	

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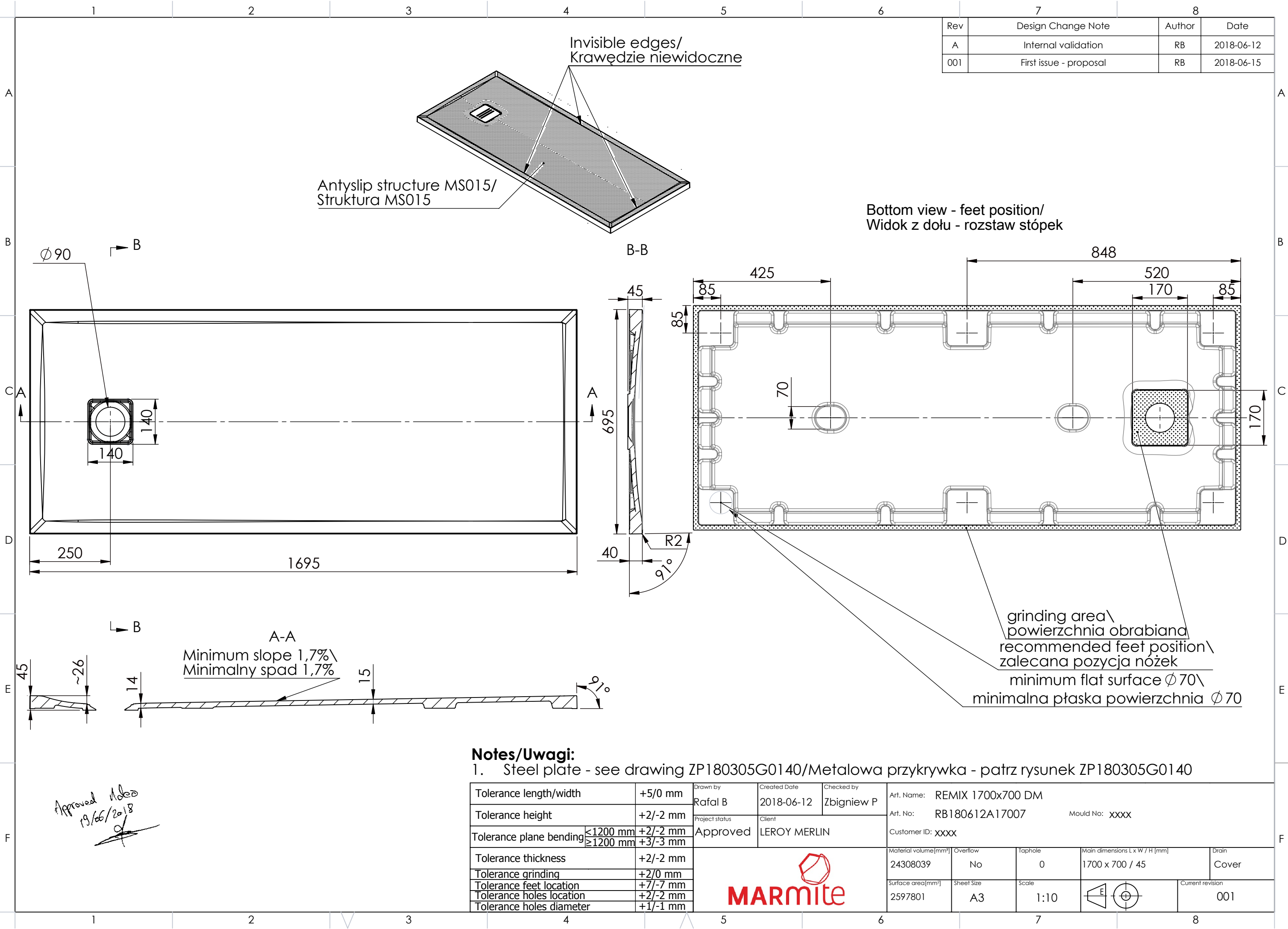
D

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Drawn by	Created Date	Checked by Zbigniew P	Art. Name: REMIX 1600x900 DM				
			Art. No: RB180612A16009				
			Project status Approved	Sheet Size A3	Scale 1:5	 E 	Current revision 001

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ACCESORIEST LIST			
ART NO.	NAME	QUANTITY	NOTE
ZP180305G0140	Cover	1	
xxxxxx	Instruction	1	

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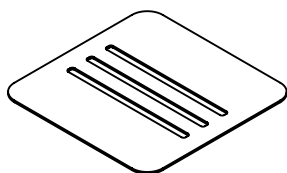
C

D

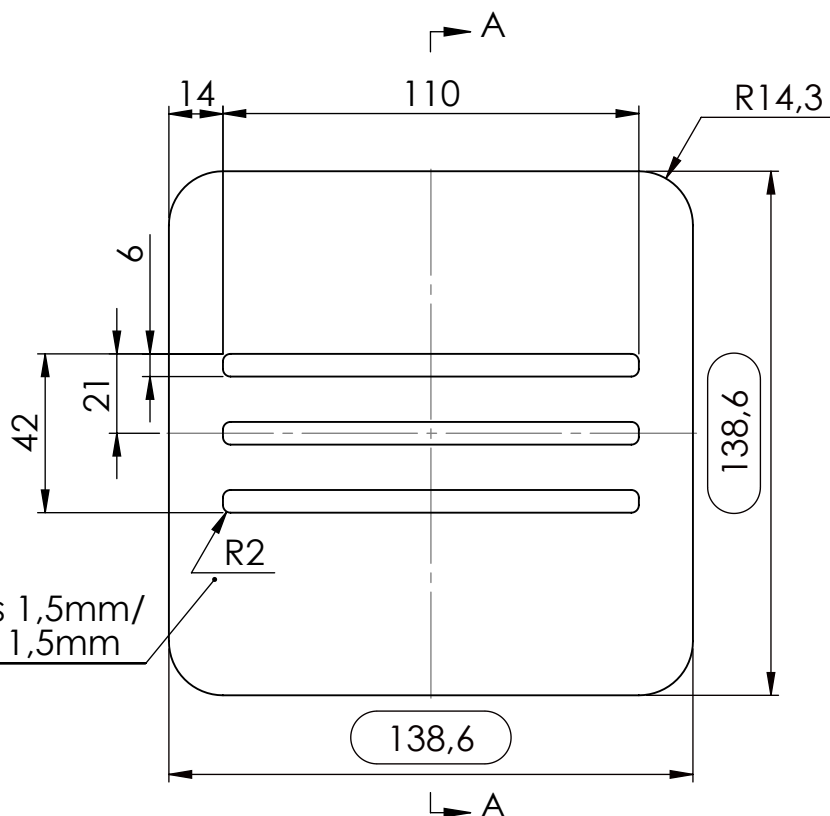
E

F

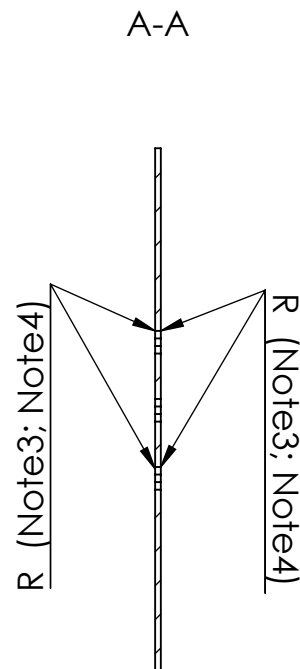
Drawn by	Created Date	Checked by Zbigniew P	Art. Name: REMIX 1700x700 DM					
			Art. No: RB180612A17007					
			Project status Approved	Sheet Size A3	Scale 1:5	 E 	Current revision 001	Scheet 2\2



Rev	Design Change Note	Author	Date
A	Internal validation	ZP	2018-04-19
001	First issue - proposal	RB	2018-06-19
002	Approved by client	RB	2018-07-04



Thickness 1,5mm/
Grubość 1,5mm



Notes/Uwagi:

- General tolerance DIN ISO 2768-mK applies, if the tolerance of drawing is not indicated
- Material: Steiness steel AISI 304 PN-EN 10088-1BA
- Finishing edges according to Norm PN-EN 71-1:2015-01; Sharp edges will be break with a minim radius 0,2mm
- Radius according to "golden sample"
- Quality of top surface according to "golden sample"
- Quality of bottom surface according to "golden sample"
- Quality of edges according to "golden sample"
- Quality and position of Logo according to "golden sample"
- Key dimension in brackets

Tolerance length	+0,2/-0,2 mm
Tolerance width	+0,2/-0,2 mm
Tolerance height	+0,2/-0,2 mm
Tolerance plane bending	+0,2/-0,2 mm

Drawn by Zbigniew P	Created Date 2018-03-05	Checked by Rafal B	Art. Name: PLATE REMIX	Art. No: 103300000055	Mould No: 103300000055
Project status Approved	Client LEROY MERLIN	Customer ID: 3127	Material volume[mm³] 25597	Overflow	Taphole
			Surface area[mm²] 35953	Sheet Size A4	Scale 1:2
			Main dimensions L x W / H [mm] 138,6 x 138,6 / 1,5		Drain Cover
			Current revision 002		

ADEO Services
SERVICE QUALITE
Rue Sadi Carnot
CS 00001
59790 RONCHIN
FRANCE

A l'attention de KALLEL Hamdi

Aix-en-Provence, le 14 / 09 / 2018

RAPPORT D'ESSAIS TEST REPORT

Page 1 / 3

Référence client Customer reference	GRILLE DE DOUCHE
Référence du rapport Test report reference	AX18-07367.001 / DC18-04104
Bon de commande Order	ACCEPTATION DU DEVIS DC18-04104

Les incertitudes de mesure ne sont pas prises en compte pour conclure sur la conformité des analyses sauf demande spécifique du client
Uncertainties are not taken into account to define compliance on analysis except specific customer request.



Thierry FREBAULT
Expert Technique Bricolage Maison
DIY Homeware Technical Expert

Tel. : +33 4 42 97 72 30
Fax : +33 4 42 39 40 33

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RAPPORT D'ESSAIS TEST REPORT

Page 2 / 3

Référence client GRILLE DE DOUCHE
Customer reference

Gencod - Gencod 103300000055

Conclusion :

Dans nos conditions de test, les échantillons analysés ne présentent aucun bord coupant et aucune trace de corrosion sur la surface traitée brillante après 200h d'exposition au brouillard salin.

In our test conditions, the tested samples present no sharp edge and no mark of corrosion on the after 200h in salt spray exposition.

Donneur d'ordre - Client	ADEO Services
Designation - Sample Description	STEEL COVER REMIX
Gencod - Gencod	103300000055
Nombre d'échantillons Number of samples	4

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RAPPORT D'ESSAIS TEST REPORT

Page 3 / 3

Référence client GRILLE DE DOUCHE
Customer reference

Gencod - Gencod 103300000055

ANALYSE	METHODE	RESULTATS	UNITE	SPECIFICATIONS			Statut
				MINI	CIBLE	MAXI	
PERFORMANCES D'USAGE /OPERATING PERFORMANCE Performance d'usage / Operating performance	SGS interne	Voir annexe / See appendix					

P : Pass ; F : Fail ; NA : Not Applicable ; NT : Not Tested ; n.d : Not Detected

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Annexe / Appendix

AX18-07367

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A moins que cela ne soit précisé, les résultats de ce rapport ne concernent que le(s) échantillon(s) testé(s) et ces échantillons ne seront conservés que pour une période de 30 jours. Ce document ne doit pas être reproduit, sinon en entier, sans accord préalablement écrit de la Société. Pour les clauses énoncées ci-dessus, la version en anglais ci-après fait foi.

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Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only. This document shall not be reproduced, except in full, without prior written approval of the Company.

Test		Méthodes / Methods	Résultats / Results	Spécifications / Specifications
ESSAI DE SÉCURITÉ: BORDS COUPANTS / SAFETY TEST: SHARP EDGES		EN 71	Satisfaisant / Pass	Absence de bords coupants / No sharp edges
RESISTANCE A LA CORROSION / CORROSION RESISTANCE	Temps / Time (heure / hour)	NF EN ISO 9227 (NSS)	200	/
	Classe de protection / Protection class	NF EN ISO 10289	10	> 9
	Observations de la surface comportant des défauts (A en %) / Observations of surface with defects (A in %)		Aucun défauts / No defects	$0 < A \leq 0.1$
	Photo / Picture			